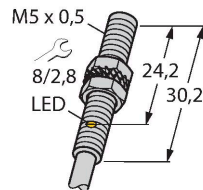


BI1-EG05-AP6X/S1367

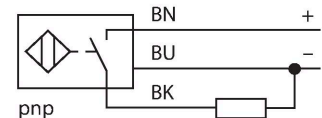
Inductive Sensor



Features

- Threaded barrel, M5 x 0.5
- Stainless steel, 1.4427 SO
- DC 3-wire, 10...30 VDC
- NO contact, PNP output
- Cable connection

Wiring diagram



Technical data

Type	BI1-EG05-AP6X/S1367
Ident. no.	100013734
Special version	S1367 corresponds to: Old design before 2019
Rated switching distance	1 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n) \text{ mm}$
Correction factors	$S_{t37} = 1$; $Al = 0.3$; stainless steel = 0.7; $Ms = 0.4$
Repeat accuracy	$\leq 2 \%$ of full scale
Temperature drift	$\leq \pm 10 \%$
Hysteresis	3...15 %
Ambient temperature	-25...+70 °C
Operating voltage	10...30 VDC
Residual ripple	$\leq 10 \% U_{ss}$
DC rated operational current	$\leq 100 \text{ mA}$
No-load current	$\leq 15 \text{ mA}$
Residual current	$\leq 0.1 \text{ mA}$
Isolation test voltage	$\leq 0.5 \text{ kV}$
Short-circuit protection	yes / Cyclic
Voltage drop at I_o	$\leq 1.8 \text{ V}$
Wire breakage/Reverse polarity protection	yes / Complete
Output function	3-wire, NO contact, PNP
Switching frequency	3 kHz

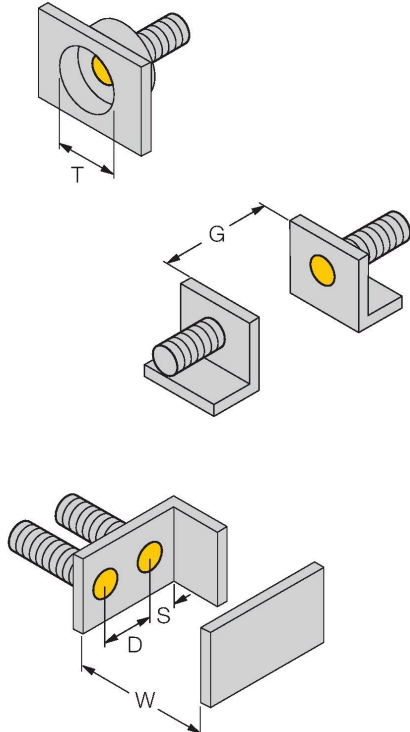
Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this, they use a high-frequency electromagnetic AC field that interacts with the target. Inductive sensors generate this field via an RLC circuit with a ferrite coil.

Technical data

Design	Threaded barrel, M5 × 0.5
Dimensions	30.2 mm
Housing material	Stainless steel, 1.4427 SO
Active area material	PA12
Max. tightening torque of housing nut	5 Nm
Electrical connection	Cable
Cable quality	Ø 3 mm, Gray, Lif9Y-11Y, PUR, 2 m
	Suited for E-ChainSystems® acc. to manufacturers declaration H1063M
Core cross-section	3 x 0.14 mm ²
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow

Mounting instructions

Mounting instructions/Description	
	Distance D
	2 x B
	Distance W
	3 x Sn
	Distance T
	3 x B
	Distance S
	1.5 x B
	Distance G
	6 x Sn
	Diameter active area B
	Ø 5 mm