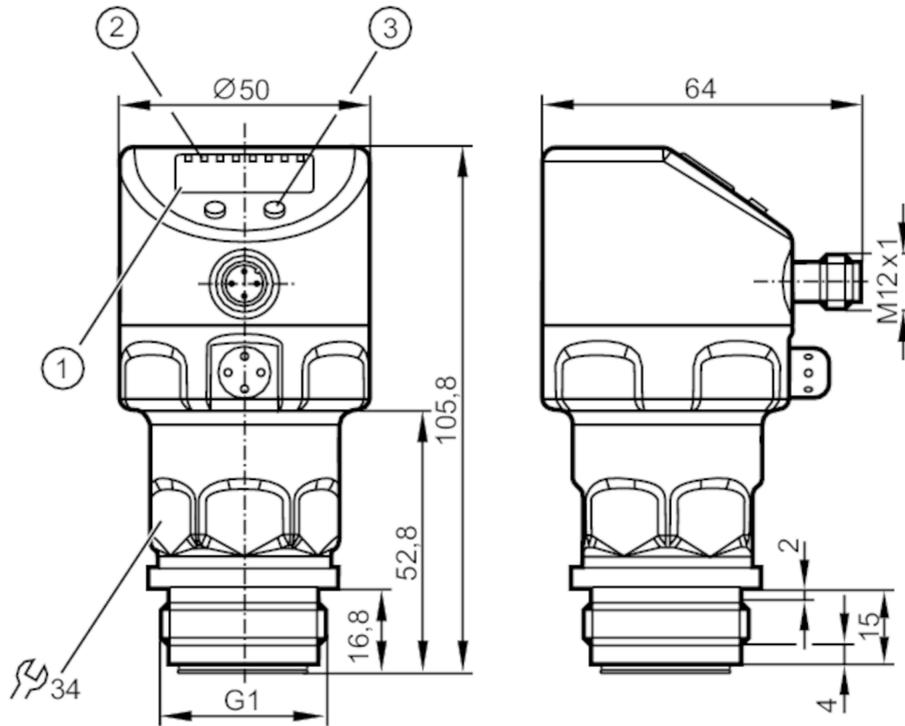


PI2794



Flush pressure sensor with display

PI-010-REA01-MFRKG/US/ IP



- 1 alphanumeric display 4-digit
- 2 status LEDs
- 3 Programming button



ACS



CRN



UL LISTED



EAC

EC 1935/2004 EHEDG Certified

FCM



FDA



IO-Link



Reg31

Product characteristics

Output signal	switching signal; analog signal; IO-Link; (configurable)		
Measuring range	-1...10 bar	-14.5...145 psi	-0.1...1 MPa
Process connection	threaded connection G 1 external thread Aseptoflex Vario		

Application

System	gold-plated contacts		
Application	flush mountable for the food and beverage industry		
Media	viscous media and liquids with suspended particles; liquids and gases		
Medium temperature [°C]	-25...125; (145 max. 1h)		
Min. bursting pressure	150 bar	2175 psi	15 MPa
Pressure rating	50 bar	725 psi	5 Mpa
Vacuum resistance [mbar]	-1000		
Type of pressure	relative pressure; vacuum		
No dead space	yes		
MAWP (for applications according to CRN)	50 bar	725 psi	5 MPa

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Electrical data		
Min. insulation resistance	[MΩ]	100; (500 V DC)
Protection class		III
Reverse polarity protection		yes
Integrated watchdog		yes
2-wire		
Operating voltage	[V]	20...32 DC
Current consumption	[mA]	3.6...21
Power-on delay time	[s]	1
3-wire		
Operating voltage	[V]	18...32 DC
Current consumption	[mA]	< 45
Power-on delay time	[s]	0.5
Inputs / outputs		
Number of inputs and outputs		Number of digital outputs: 2; Number of analog outputs: 1
Outputs		
Total number of outputs		2
Output signal		switching signal; analog signal; IO-Link; (configurable)
Electrical design		PNP/NPN
Number of digital outputs		2
Output function		normally open / closed; (configurable)
Number of analog outputs		1
Analog current output	[mA]	4...20, invertible; (scalable)
Short-circuit protection		yes
Type of short-circuit protection		yes (non-latching)
Overload protection		yes
2-wire		
Max. load	[Ω]	300
3-wire		
Max. voltage drop switching output DC	[V]	2
Permanent current rating of switching output DC	[mA]	250
Switching frequency DC	[Hz]	125
Max. load	[Ω]	(U _b - 10 V) / 20 mA

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Measuring/setting range			
Measuring range	-1...10 bar	-14.5...145 psi	-0.1...1 MPa
Set point SP	-0.98...10 bar	-14.2...145 psi	-0.098...1 MPa
Reset point rP	-1...9.98 bar	-14.5...144.7 psi	-0.1...0.998 MPa
Analog start point	-1...7.5 bar	-14.5...108.7 psi	-0.1...0.75 MPa
Analog end point	1.5...10 bar	21.8...145 psi	0.15...1 MPa
In steps of	0.01 bar	0.1 psi	0.001 MPa
Factory setting		SP1 = 2.50 bar	rP1 = 2.30 bar
		SP2 = 7.50 bar	rP2 = 7.30 bar
		ASP = 0.00 bar	AEP = 10.00 bar

Accuracy / deviations	
Switch point accuracy [% of the span]	< ± 0,2; (Turn down 1:1)
Repeatability [% of the span]	< ± 0,1; (with temperature fluctuations < 10 K; Turn down 1:1)
Characteristics deviation [% of the span]	< ± 0,2; (Turn down 1:1 , linearity, incl. hysteresis and repeatability , limit value setting to DIN EN IEC 62828-1)
Linearity deviation [% of the span]	< ± 0,15; (Turn down 1:1)
Hysteresis deviation [% of the span]	< ± 0,15; (Turn down 1:1)
Long-term stability [% of the span]	< ± 0,1; (Turn down 1:1; per year)
Temperature coefficient zero point [% of the span / 10 K]	< ± 0,05; (0...70 °C)
Temperature coefficient span [% of the span / 10 K]	< ± 0,15; (0...70 °C)

Reaction times	
Damping for the switching output dAP [s]	0...30
Damping for the analog output dAA [s]	0.01...99.99
2-wire	
Step response time analog output [ms]	45
3-wire	
Min. response time of switching output (dAP) [ms]	3
Step response time analog output [ms]	7

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Interfaces		
Communication interface	IO-Link	
Transmission type	COM2 (38,4 kBaud)	
IO-Link revision	1.0	
Profiles	no profile	
SIO mode	yes	
Required master port class	A	
Process data analog	1	
Process data binary	2	
Min. process cycle time [ms]	2.3	
Supported DeviceIDs	Type of operation	DeviceID
	default	157

Operating conditions		
Ambient temperature [°C]	-25...80	
Storage temperature [°C]	-40...100	
Protection	IP 67; IP 68; IP 69K	

Tests / approvals		
EMC	DIN EN 61000-6-2	
	DIN EN 61000-6-3	
Shock resistance	DIN EN 60068-2-27	50 g (11 ms)
Vibration resistance	DIN EN 60068-2-6	20 g (10...2000 Hz)
MTTF [years]	160	
Note on approval	Factory certificate available as download at www.factory-certificate.ifm	

Mechanical data		
Weight [g]	351.8	
Material	stainless steel (1.4404 / 316L); FKM; PTFE; PBT; PEI; PFA	
Materials (wetted parts)	ceramics (99.9 % Al ₂ O ₃); stainless steel (1.4435 / 316L); surface characteristics: Ra < 0,4 / Rz 4; PTFE	
Min. pressure cycles	100 million	
Process connection	threaded connection G 1 external thread Aseptoflex Vario	

Displays / operating elements		
Display	Display unit	LED, green
	Switching status	LED, yellow
	Function display	alphanumeric display, 4-digit
	Measured values	alphanumeric display, 4-digit
Display unit	bar; psi; MPa; % of the span	

Remarks		
Pack quantity	1 pcs.	

Electrical connection		
Connector: 1 x M12; Contacts: gold-plated		

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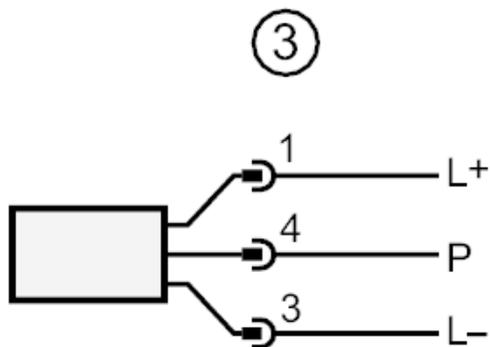
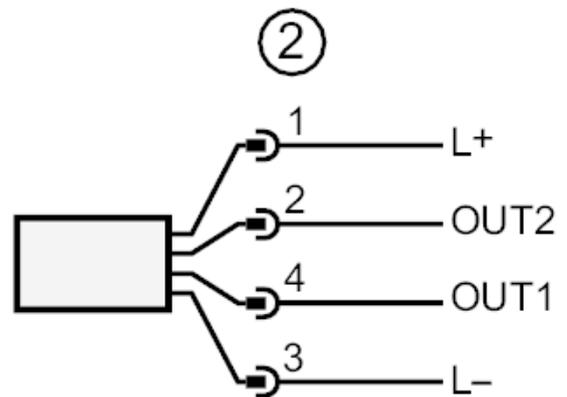
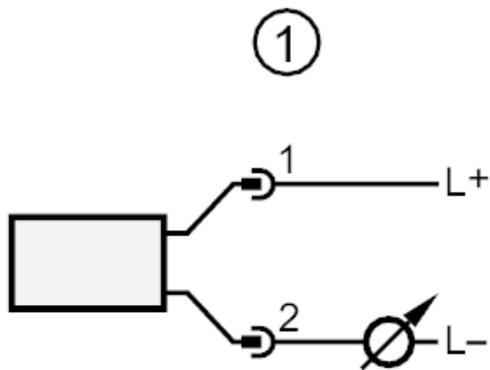


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Connection



- 1 connection for 2-wire operation
- 2 connection for 3-wire operation :
- OUT1 Switching output
- OUT2 Switching output
- analog output
- 3 connection for IO-Link parameter setting (P = communication via IO-Link)