

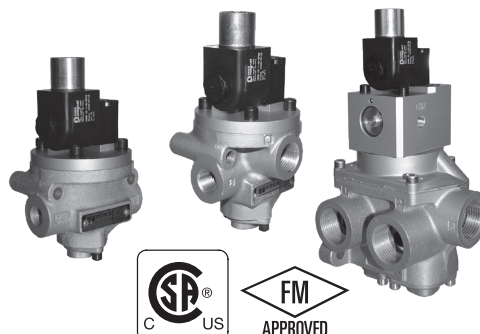
27 Series Explosion-Proof Poppet Valves



Thank You!

You have purchased a premium-quality ROSS® pneumatic valve. It is a poppet valve designed for inline mounting, and has been built to the highest standards.

With care in its installation and maintenance, you can expect it to have a long and economical service life. So before you go any further, please take a few minutes to look over the information in this folder. Then save it for future reference and for the useful service information it contains. A general service manual with more detailed information is available from ROSS upon request.



VALVE INSTALLATION

Please read and make sure you understand all installation instructions before proceeding with the installation.

Additional technical documentation is available for download at www.rosscontrols.com.

If you have any questions about installation or servicing your valve, please contact ROSS or your authorized ROSS distributor, see contact information listed at the back of this document, or visit www.rosscontrols.com to find your distributor.

Pneumatic equipment should be installed only by persons trained and experienced in such installation.

Important Note:

ROSS 27 Series valves are **not** designed as control valves for air clutch/brake mechanisms on mechanical power presses, and must not be installed for such use. Only double valves conforming to OSHA standards shall be used in such applications.

Air Lines: Before installing a valve in a new or an existing system, the air lines must be blown clean of all contaminants. It is recommended that an air filter be installed in the inlet line close to the valve.

Valve Inlet (Port 1): Be sure that the supply line is of adequate size and does not restrict the air supply because of a crimp in the line, a sharp bend, or a clogged filter element.

Valve Outlets (Ports 2 and 4): For faster pressurizing and exhausting of the mechanism being operated by the valve, locate the valve as close as possible to the mechanism. The lines must be of adequate size and be free of crimps and sharp bends.

Valve Exhausts (Port 3): Do not restrict the air flow from the exhaust port of the valve body or pilot body as this can adversely affect the operation of the valve.

However, to reduce exhaust noise, an efficient silencer may be used. ROSS silencers reduce impact noise by as much as 25 dB, and produce little back pressure.

Electrical Supply: The voltage and hertz ratings of the valve solenoids (if any) are shown on the pilot housing. The electrical supply must correspond to these ratings otherwise the solenoids are subject to early failure. The power supply must be capable of handling the maximum power. See *Valve Specifications* on page 3 for information on maximum power.

Operating Pressures and Temperatures: Allowable ranges for pressure and temperatures are given in the *Valve Specifications* on page 3. Exceeding the values shown can shorten valve life.

Pilot Supply:

Pressure for the pilot valve is supplied internally for most valves, and requires no special connection. See *Valve Specifications*, for pressure requirements.

Pipe Installation: To install pipe in valve ports, engage pipe one turn, apply pipe thread sealant (tape not recommended), and tighten pipe. This procedure will prevent sealant from entering and contaminating the valve.

IMPORTANT NOTE: Please read carefully and thoroughly all the **WARNINGS** and **CAUTIONS** on page 4.

Explosion Protection Reference Guide

Applicable Requirements: C22.2 No. 0-10 - General Requirements - Canadian Electrical Code, Part II; CSA C22.2 No. 25-1966 - Enclosures for use in Class II Groups E, F and G Hazardous Locations; CSA C22.2 No. 142-M1987 - Process Control Equipment; C22.2 No. 213-M1987 - Nonincendive Electrical Equipment for Use in Class I, Division 2 Hazardous Locations; CAN/CSA E79-0-95 - Electrical apparatus for explosive atmospheres, Part 0: General requirements; CAN/CSA E79-18-95 - Electrical apparatus for explosive atmospheres, Part 18: Encapsulation "m".

APPROVED for use in the following Hazardous Locations – Ex m II T4 and Division 1 –

Specifications in accordance to CSA certificate: Class I, Division 1, Groups A, B, C and D; Class II, Groups E, F and G; Class III; Class I, Division 2, Groups A, B, C, D.

Specifications in accordance to FM certificate: Explosion-proof Class I, Division 1, Groups A, B, C, D, T4, Ta = 60 °C (encapsulation/explosion-proof Class I, Zone 1, AEx m II T4, Ta = 60 °C; dust-ignition-proof for Class II/III, Division 1, Groups E, F and G, T4, Ta = 60 °C); Nonincendive Class I, Division 2, Groups A, B, C, D, T4, Ta = 60 °C; Suitable for Class II, III, Division 2, Groups E, F, G, T4, Ta = 60 °C

CSA CLASS 2258 02 – process control equipment – for hazardous locations; **FM CLASS 3600, 3611, 3615, 3810** – hazardous (classified) location electrical equipment

VALVE MAINTENANCE

Pneumatic equipment should be maintained only by persons trained and experienced in the maintenance of such equipment.

Supply Clean Air. Foreign material lodging in valves is a major cause of breakdowns. The use of a 5-micron rated air filter located close to the valve is strongly recommended. The filter bowl should be drained regularly, and if its location makes draining difficult, the filter should be equipped with an automatic drain.

Check Lubricator Supply Rate. A lubricator should put a fine oil mist into the air line in direct proportion to the rate of air flow. Excessive lubrication can cause puddling in the valve and lead to malfunctions. For most applications an oil flow rate in the lubricator of one drop per minute is adequate. (Note that the double valve itself does not require air line lubrication.)

Compatible Lubricants. Although this valve does not require air line lubrication, it may be used with lubricated air being supplied to other mechanisms. Some oils contain additives that can harm seals or other valve components and so cause the valve to malfunction. Avoid oils with phosphate additives (e.g., zinc dithiophosphate), and diester oils; both types can harm valve components. The best oils to use are generally petroleum base oils with oxidation inhibitors, an aniline point between 180°F (82°C) and 220°F (104°C), and an ISO 32 or lighter viscosity.

Some compatible oils are listed above at the right. These oils, although believed to be compatible, could change without notice because manufacturers sometimes reformulate their oils. Therefore, use oils specifically compounded for air line service. If it is a synthetic oil, contact the oil manufacturer for compatibility information.

Cleaning the Valve. If the air supplied to the valve has not been well filtered, the interior of the valve may accumulate dirt and varnish which can affect the valve's performance.

This can cause sluggish or erratic valve action and nuisance lockouts. A schedule should be established for cleaning all valves, the frequency depending on the cleanliness of the air being supplied.

COMPATIBLE LUBRICANTS

| Maker | Brand Name |
|---------------------|--|
| Amoco | American Industrial Oil 32 Amoco Spindle Oil C, Amolite 32 |
| Citgo | Pacemaker 32 |
| Exxon | Spinesstic 22, Teresstic 32 |
| Mobil | Velocite 10 |
| Non-Fluid Oil | Air Lube 10H/NR |
| Shell | Turbo T32 |
| Sun | Sunvis 11, Sunvis 722 |
| Texaco | Regal R&O 32 |
| Union | Union Turbine Oil |

To clean the valve use any good commercial solvent. Do *not* scrape varnished surfaces. Also do *not* use chlorinated solvents or abrasive materials. The former damages seals, and abrasives can do permanent damage to metal parts. Before reassembling the valve, lubricate all sliding surfaces with a grease such as MobilGrease 28.

Electrical Contacts. In the electrical circuits associated with the valve solenoids, keep all switches or relay contacts in good condition to avoid solenoid malfunctions.

Replace Worn Components. In most cases it is not necessary to remove the valve from its installation for servicing. However, turn off the electrical power to the valve, shut off the air supply, and exhaust the air in the system before beginning any disassembly operation. Service kits are listed on page 2.

You may also request a free service manual from ROSS in the U.S.A. at 1-800-GET-ROSS.

VALVE SPECIFICATIONS

Construction: Poppet; Acetal.

Mounting Type: In-Line.

Solenoid Pilot: Rated for continuous duty.

Standard Voltages/Pilot Solenoids Power

Consumption (each solenoid): 24 volts DC, 4.6 watts;
120 volts AC, 60 Hz, 6.8 volt amps.

Ambient Temperature: 40° to 140°F (4° to 60°C).

Media Temperature: 40° to 175°F (4° to 80°C).

Flow Media: Filtered air.

Inlet Pressure:

Body Size 3/8, 3/4, 1½: 15 to 150 psig (1 to 10 bar).

Body Size 2: 30 to 150 psig (2 to 10 bar).

IMPORTANT NOTE: Please read carefully and thoroughly all the **WARNINGS** and **CAUTIONS** on page 1 and page 4.

VALVE SERVICE

ROSS would be happy to service this valve for you at its factory repair center. If you purchased your valve from ROSS please contact ROSS customer service, if you purchased your valve thru an authorized ROSS distributor please contact the distributor for return instructions.

However, if you choose to service this valve yourself, it is strongly recommended that you visit our website at www.rosscontrols.com for available downloadable technical documentation.

Valve Body Service Kits.

These kits contain all parts needed for complete reconditioning of a valve body. Included are poppets, spindle, all required gaskets and seals, and instructions for use.

Order by the kit numbers listed at the right.

Gasket and Seal Kits.

These kits are needed when valve bodies are disassembled for cleaning. They include all the necessary gaskets, O-rings, and other seals.

Order by the kit numbers listed at the right.

Solenoid Pilot.

Replacement pilot valve can be ordered by the following part number: **1488G79**.

Specify voltage when ordering.

Solenoids.

Replacement solenoids can be ordered by the following part number: **409B33**.

Specify voltage when ordering.

| Valve Type | Port Sizes | Body Size | Valve Body Kit Number* | Gasket & Seal Kit Number* |
|------------------------------------|---------------|-----------|------------------------|---------------------------|
| 2/2 Normally Closed | 1/4, 3/8, 1/2 | 3/8 | 501K87 | 513K87 |
| | 1/2, 3/4, 1 | 3/4 | 502K87 | 514K87 |
| | 1, 1¼, 1½ | 1¼ | 503K87 | 515K87 |
| | 1½, 2, 2½ | 2 | 547H77 | — |
| 2/2 Normally Open | 1/4, 3/8, 1/2 | 3/8 | 504K87 | 513K87 |
| | 1/2, 3/4, 1 | 3/4 | 505K87 | 514K87 |
| | 1, 1¼, 1½ | 1¼ | 506K87 | 515K87 |
| | 1½, 2, 2½ | 2 | 548H77 | — |
| 3/2 Normally Closed | 1/4, 3/8, 1/2 | 3/8 | 495K87 | 510K87 |
| | 1/2, 3/4, 1 | 3/4 | 496K87 | 511K87 |
| | 1, 1¼, 1½ | 1¼ | 497K87 | 512K87 |
| | 1½, 2, 2½ | 2 | 814K77 | — |
| 3/2 Normally Open | 1/4, 3/8, 1/2 | 3/8 | 498K87 | 510K87 |
| | 1/2, 3/4, 1 | 3/4 | 499K87 | 511K87 |
| | 1, 1¼, 1½ | 1¼ | 500K87 | 512K87 |
| | 1½, 2, 2½ | 2 | 550H77 | — |
| 4/2 | 1/4, 3/8, 1/2 | 3/8 | 492K87 | 507K87 |
| | 1/2, 3/4, 1 | 3/4 | 493K87 | 508K87 |
| | 1, 1¼, 1½ | 1¼ | 494K87 | 509K87 |

If you have any questions about installing or servicing your valve, call ROSS Technical Services at your nearest ROSS location (see page 4) or in the U.S.A. at: 1-888-TEK-ROSS.

CAUTIONS And WARNINGS



PRE-INSTALLATION or SERVICE

1. Before servicing a valve or other pneumatic component, be sure that all sources of energy are turned off, the entire pneumatic system is shut off and exhausted, and all power sources are locked out (ref: OSHA 1910.147, EN 1037).
2. All ROSS® products, including service kits and parts, should be installed and/or serviced only by persons having training and experience with pneumatic equipment. Because any installation can be tampered with or need servicing after installation, persons responsible for the safety of others or the care of equipment must check every installation on a regular basis and perform all necessary maintenance.
3. All applicable instructions should be read and complied with before using any fluid power system in order to prevent harm to persons or equipment. In addition, overhauled or serviced valves must be functionally tested prior to installation and use. If you have any questions, call your nearest ROSS location listed in the table below.
4. Each ROSS product should be used within its specification limits. In addition, use only ROSS parts to repair ROSS products.

WARNINGS: *Failure to follow these directions can adversely affect the performance of the product or result in the potential for human injury or damage to property.*

FILTRATION and LUBRICATION

5. Dirt, scale, moisture, etc. are present in virtually every air system. Although some valves are more tolerant of these contaminants than others, best performance will be realized if a filter is installed to clean the air supply, thus preventing contaminants from interfering with the proper performance of the equipment. ROSS recommends a filter with a 5-micron rating for normal applications.
6. All standard ROSS filters and lubricators with polycarbonate plastic bowls are designed for compressed air applications only. Do *not* fail to use the metal bowl guard, where provided, to minimize danger from high pressure fragmentation in the event of bowl failure. Do not expose these products to certain fluids, such as alcohol or liquefied petroleum gas, as they can cause bowls to rupture, creating a combustible condition, hazardous leakage, and the potential for human injury or damage to property. Immediately replace a crazed, cracked, or deteriorated bowl. When bowl gets dirty, replace it or wipe it with a clean dry cloth.

7. Only use lubricants which are compatible with materials used in the valves and other components in the system. Normally, compatible lubricants are petroleum based oils with oxidation inhibitors, an aniline point between 180°F (82°C) and 220°F (104°C), and an ISO 32, or lighter, viscosity. Avoid oils with phosphate type additives which can harm polyurethane components, potentially leading to valve failure which risks human injury, and/or damage to property.

AVOID INTAKE/EXHAUST RESTRICTION

8. Do not restrict the air flow in the supply line. To do so could reduce the pressure of the supply air below the minimum requirements for the valve and thereby cause erratic action.
9. Do not restrict a valve's exhaust port as this can adversely affect its operation. Exhaust silencers must be resistant to clogging and must have flow capacities at least as great as the exhaust capacities of the valves. Contamination of the silencer can result in reduced flow and increased back pressure.

WARNINGS:

ROSS expressly disclaims all warranties and responsibility for any unsatisfactory performance or injuries caused by the use of the wrong type, wrong size, or an inadequately maintained silencer installed with a ROSS product.

POWER PRESSES

10. Mechanical power presses and other potentially hazardous machinery using a pneumatically controlled clutch and brake mechanism must use a press control double valve with a monitoring device. A double valve without a self-contained monitoring device should be used only in conjunction with a control system which assures monitoring of the valve. All double valve installations involving hazardous applications should incorporate a monitoring system which inhibits further operation of the valve and machine in the event of a failure within the valve mechanism.

ENERGY ISOLATION/EMERGENCY STOP

11. Per specifications and regulations, ROSS **L-O-X®** valves and **L-O-X®** valves with **EEZ-ON®** operation are defined as energy isolation devices, NOT AS EMERGENCY STOP DEVICES.

STANDARD WARRANTY

All products sold by ROSS CONTROLS are warranted for a one-year period [with the exception of all Filters, Regulators and Lubricators ("FRLs") which are warranted for a period of seven years] from the date of purchase to be free of defects in material and workmanship. ROSS' obligation

under this warranty is limited to repair or replacement of the product or refund of the purchase price paid solely at the discretion of ROSS and provided such product is returned to ROSS freight prepaid and upon examination by ROSS is found to be defective. This warranty becomes void in the event that product has been subject to misuse, misapplication, improper maintenance, modification or tampering.

THE WARRANTY EXPRESSED ABOVE IS IN LIEU OF AND EXCLUSIVE OF ALL OTHER WARRANTIES AND ROSS EXPRESSLY DISCLAIMS ALL OTHER WARRANTIES EITHER EXPRESSED OR IMPLIED WITH RESPECT TO MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. ROSS MAKES NO WARRANTY WITH RESPECT TO ITS PRODUCTS MEETING THE PROVISIONS OF ANY GOVERNMENTAL OCCUPATIONAL SAFETY AND/OR HEALTH LAWS OR REGULATIONS. IN NO EVENT IS ROSS LIABLE TO PURCHASER, USER, THEIR EMPLOYEES OR OTHERS FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES WHICH MAY RESULT FROM A BREACH OF THE WARRANTY DESCRIBED ABOVE OR THE USE OR MISUSE OF THE PRODUCTS. NO STATEMENT OF ANY REPRESENTATIVE OR EMPLOYEE OF ROSS MAY EXTEND THE LIABILITY OF ROSS AS SET FORTH HEREIN.

| | | | |
|--|---------|------------------------------------|---|
| ROSS CONTROLS | USA | Tel: 1-248-764-1800 | web site: www.rosscontrols.com |
| ROSS EUROPA GmbH | Germany | Tel: 49-6103-7597-0 | web site: www.rosseuropa.com |
| ROSS ASIA K.K. | Japan | Tel: 81-42-778-7251 | web site: www.rossasia.co.jp |
| ROSS UK Ltd. | UK | Tel: 44-1543-671495 | web site: www.rossuk.co.uk |
| ROSS SOUTH AMERICA Ltda. | Brazil | Tel: 55-11-4335-2200 | email: vendas@rosscontrols.com |
| ROSS CONTROLS INDIA Pvt. Ltd. | India | Tel: 91-44-2624-9040 | email: ross.chennai@rosscontrols.com |
| ROSS CONTROLS (CHINA) Ltd. | China | Tel: 86-21-6915-7961 | web site: www.rosscontrolschina.com |
| ROSS FRANCE S.A.S. | France | Tel: 33-1-49-45-65-65 | web site: www.rossfrance.com |
| ROSS CANADA (60771170 CANADA INC. AN INDEPENDENT REPRESENTATIVE) | Canada | Tel: 1-416-251-7677 (416-251-ROSS) | web site: www.rosscanada.com |