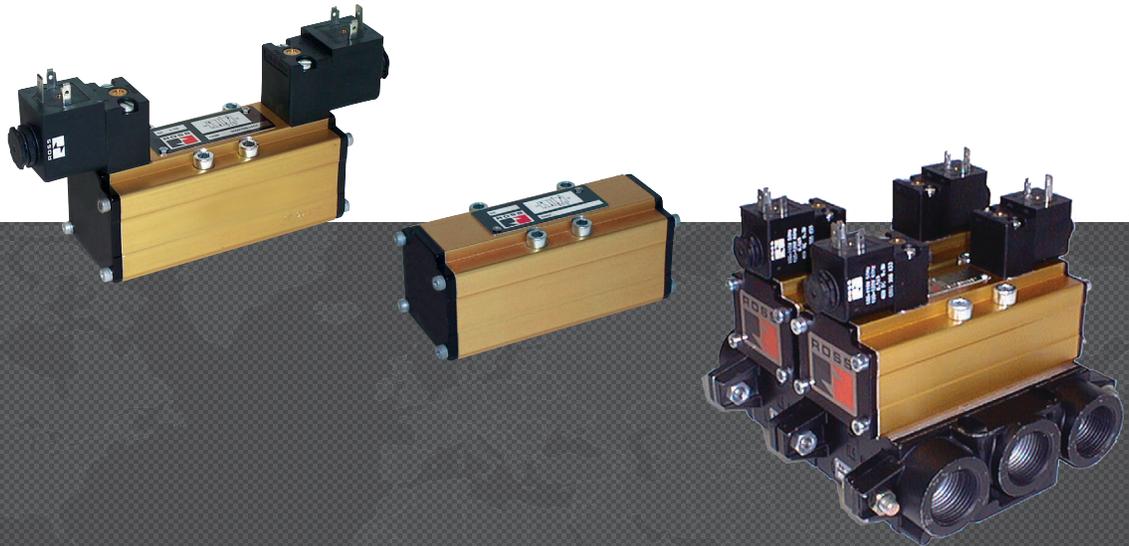




DIRECTIONAL CONTROL VALVES ISO 5599-1 W60 & W64 SERIES

PRODUCT CATALOG



ISO 5599-1 Valves W60 Series

Product Overview

The ROSS® ISO 5599-1 valves W60 Series are base mounted spool and sleeve valves that conform to the ISO standards 5599-1 mounting interface.

These ISO Size 1, 2, and 3 valves are available as, 2- and 3-position, 5-ported 4-way valves. Solenoid pilot options include a non-locking manual override, and either internal or external pilot supply.



Illustration examples.

VALVE FEATURES

Spool Design Spool and Sleeve construction with no seals to wear out

Mounting Options Individual sub-base or manifold base mounting

Pilot Operation Provides high shifting force with low power consumption

Pilot Supply Internal or external; selected automatically

External Pilot Supply Suitable for vacuum service

Actuation	ISO Size	Available Inlet Port Sizes					Functions					Maximum Flow C _v	Page
		1/8	1/4	3/8	1/2	3/4	5/2		5/3				
							Single	Double	Power Center	Closed Center	Open Center		
Solenoid Control	1	●	●	●			●	●	●	●	●	0.8	2-3 4-9
	2			●	●		●	●	●	●	●	1.9	
	3				●	●	●	●	●	●	●	3.8	
Pressure Control	1	●	●	●			●	●	●	●	●	0.8	2-3 10-15
	2			●	●		●	●	●	●	●	1.9	
	3				●	●	●	●	●	●	●	3.8	
Sub-Bases												26-28	
Manifold Bases												29-33	
Manifold Accessories												34-36	

STANDARD SPECIFICATIONS

GENERAL	Function	5/2 and 5/3 Valve
	Construction Design	Spool and Sleeve
	Actuation	Electrical – Solenoid Pilot Controlled
		Pneumatic – Pressure Controlled
	Mounting	Base Mounted
	Connection	Threaded; G, NPT
Manual Override	Flush; metal, non-locking	

OPERATING CONDITIONS	Temperature	Solenoid Pilot Controlled	Ambient	40° to 120°F (4° to 50°C)
			Media	40° to 175°F (4° to 80°C)
		Pressure Controlled	Ambient	40° to 175°F (4° to 80°C)
			Media	
	Flow Media	Filtered air		
	Operating Pressure	Vacuum to 150 psig (Vacuum to 10 bar)		
	Pilot Supply Pressure	ISO Size 1	Minimum 30 psig (2 bar)	
		ISO Size 2 & 3	Minimum 15 psig (1 bar)	
External Pilot Supply	Must be equal to or greater than inlet pressure			

ELECTRICAL DATA FOR SOLENOID PILOT CONTROLLED VALVES	Solenoids	Power Consumption		Operating Voltage (each solenoid)
		24 volts DC		6 watts
		110 volts AC, 50 Hz 120 volts AC, 50/60 Hz		5.8 nominal, 6.5 watts maximum watts
		230-240 volts AC, 60 Hz		
	Rated for continuous duty			
	Enclosure Rating	IP65, IEC 60529		
Electrical Connection	DIN EN 175301-803 Form A			

CONSTRUCTION MATERIAL	Valve Body	Bar Stock Aluminum
	Spool	Stainless Steel
	Seals	Buna-N

IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS, WARNINGS on the inside back cover.

PRODUCT CREDENTIALS

CSA Certificate of Compliance 	UL Certification for the U.S. and CANADA Markets Solenoid Pilot Valves Only	Declaration of Conformity CE EAC 		CRN Certification Available for appropriately tested valves
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Ordering Information

5/2 Single Solenoid Pilot Controlled Valves

SOLENOID PILOT CONTROLLED VALVES

5-Way 2-Position Valves

Size		Valve Model Number*		
		Voltage		
ISO	Port	24 V DC	110-120 V AC	230 V AC
1	1/8 - 3/8	W6076B2401W	W6076B2401Z	W6076B2401Y
2	3/8 - 1/2	W6076B3401W	W6076B3401Z	W6076B3401Y
3	1/2 - 3/4	W6076B4401W	W6076B4401Z	W6076B4401Y

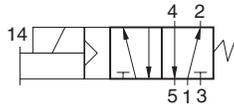
For other voltages, consult ROSS.

* Sub-bases and manifold bases ordered separately. Please see Sub-Bases and Manifolds pages.

Size		Flow C_v	Average Response Constants*			Weight lb (kg)
ISO	Port		1-2	M	F	
		1-2			2-3	
1	1/8 - 3/8	0.8	29	3.5	4.9	1.5 (0.7)
2	3/8 - 1/2	1.9	41	1.5	2.4	2.3 (1.1)
3	1/2 - 3/4	3.8	51	0.8	1.1	3.5 (1.6)

Valve Response Time – Response Time (msec) = $M + (F \cdot V)$. This is the average time required to fill a volume V (cubic inches) to 90% of supply pressure or to exhaust it to 10% of supply pressure. M and F values are shown above.

Valve Schematic

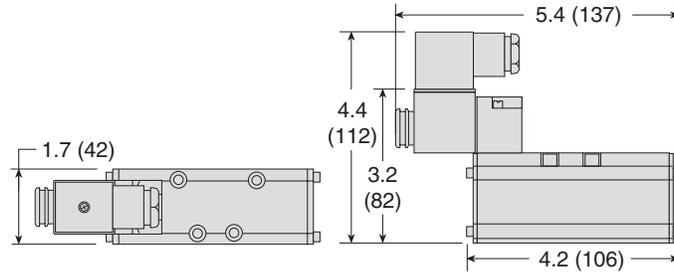


5/2 Single Solenoid Pilot Controlled Valves

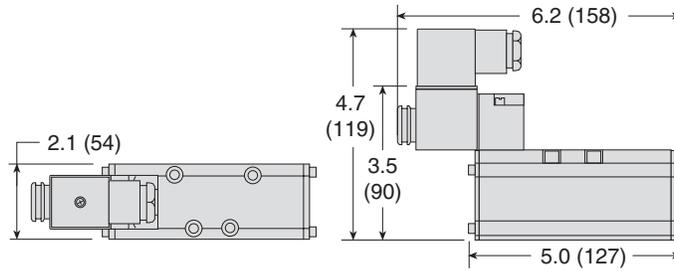
DIMENSIONS

Inches (mm)

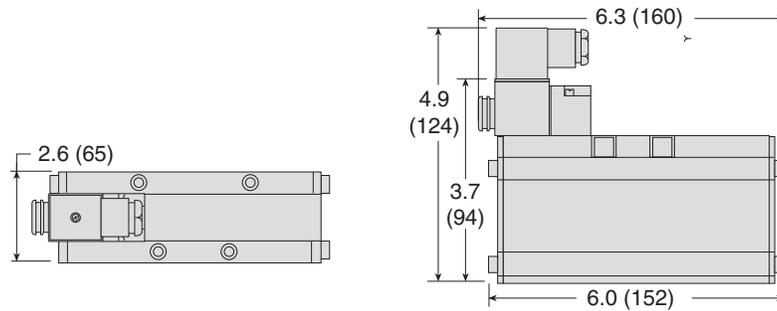
ISO Size 1



ISO Size 2



ISO Size 3



For additional information, and to assist you with piping and connectivity designs, our products are available in downloadable 2D drawings and 3D CAD models in a wide range of options including native formats. Please visit www.rosscontrols.com.

Ordering Information

5/2 Double Solenoid Pilot Controlled Valves

SOLENOID PILOT CONTROLLED VALVES

5-Way 2-Position Valves

Size		Valve Model Number*		
		Voltage		
ISO	Port	24 V DC	110-120 V AC	230 V AC
1	1/8 - 3/8	W6076B2407W	W6076B2407Z	W6076B2407Y
2	3/8 - 1/2	W6076B3407W	W6076B3407Z	W6076B3407Y
3	1/2 - 3/4	W6076E4407W	W6076E4407Z	W6076E4407Y

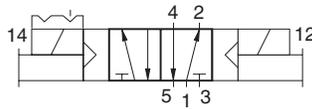
For other voltages, consult ROSS.

* Sub-bases and manifold bases ordered separately. Please see Sub-Bases and Manifolds pages.

Size		Flow C_v	Average Response Constants*			Weight lb (kg)
ISO	Port		1-2	M	F	
		1-2			2-3	
1	1/8 - 3/8	0.8	17	3.5	4.9	1.8 (0.9)
2	3/8 - 1/2	1.9	20	1.5	2.5	2.7 (1.2)
3	1/2 - 3/4	3.8	20	0.8	1.1	3.9 (1.8)

Valve Response Time – Response Time (msec) = $M + (F \cdot V)$. This is the average time required to fill a volume V (cubic inches) to 90% of supply pressure or to exhaust it to 10% of supply pressure. M and F values are shown above.

Valve Schematic

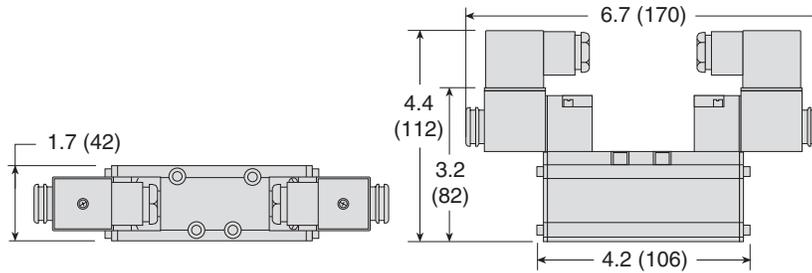


5/2 Double Solenoid Pilot Controlled Valves

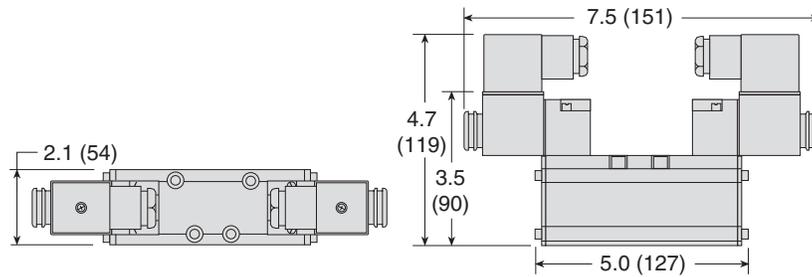
DIMENSIONS

Inches (mm)

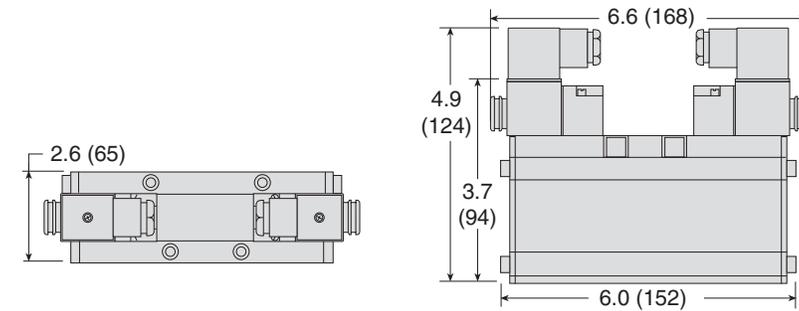
ISO Size 1



ISO Size 2



ISO Size 3



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Ordering Information

5/3 Double Solenoid Pilot Controlled Valves

SOLENOID PILOT CONTROLLED VALVES

5-Way 2-Position Valves

Center Position	Size		Valve Model Number*		
			Voltage		
	ISO	Port	24 V DC	110-120 V AC	230 V AC
Power Center	1	1/4 – 3/8	W6077A2951W	W6077A2951Z	W6077A2951Y
	2	3/8 – 1/2	W6077A3945W	W6077A3945Z	W6077A3945Y
	3	3/8 – 3/4	W6077B4934W	W6077B4934Z	W6077B4934Y
Closed Center	1	1/4 – 3/8	W6077B2401W	W6077B2401Z	W6077B2401Y
	2	3/8 – 1/2	W6077B3401W	W6077B3401Z	W6077B3401Y
	3	3/8 – 3/4	W6077B4401W	W6077B4401Z	W6077B4401Y
Open Center	1	1/4 – 3/8	W6077B2407W	W6077B2407Z	W6077B2407Y
	2	3/8 – 1/2	W6077B3407W	W6077B3407Z	W6077B3407Y
	3	3/8 – 3/4	W6077B4407W	W6077B4407Z	W6077B4407Y

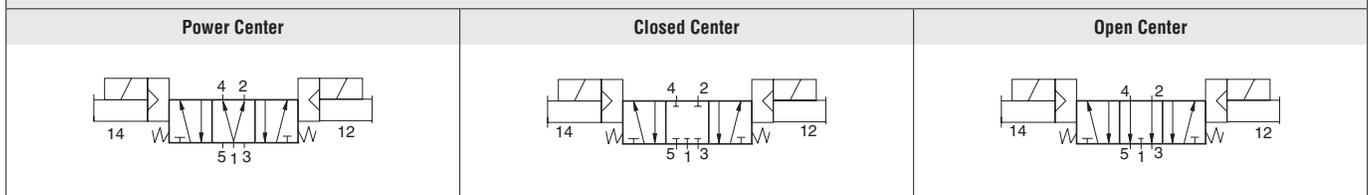
For other voltages, consult ROSS.

* Sub-bases and manifold bases ordered separately. Please see Sub-Bases and Manifolds pages.

Size		Flow C _v	Average Response Constants*			Weight lb (kg)
ISO	Port		1-2	F		
		M		1-2	2-3	
1	1/8 - 3/8	0.8	30	3.5	5.0	1.8 (0.9)
2	3/8 - 1/2	1.9	40	1.5	2.5	2.8 (1.3)
3	1/2 - 3/4	3.8	50	0.8	1.1	4.0 (1.8)

Valve Response Time – Response Time (msec) = M + (F • V). This is the average time required to fill a volume V (cubic inches) to 90% of supply pressure or to exhaust it to 10% of supply pressure. M and F values are shown above.

Valve Schematic



5/3 Double Solenoid Pilot Controlled Valves

DIMENSIONS

Inches (mm)

<p>ISO Size 1</p>	
<p>ISO Size 2</p>	
<p>ISO Size 3</p>	

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Ordering Information

5/2 Single Pressure Controlled Valves

PRESSURE CONTROLLED VALVES

5-Way 2-Position Valves

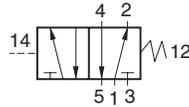
Size		Valve Model Number*
ISO	Port	
1	1/8 - 3/8	W6056B2411
2	3/8 - 1/2	W6056B3411
3	1/2 - 3/4	W6056B4411

* Sub-bases and manifold bases ordered separately. Please see Sub-Bases and Manifolds pages.

Size		Flow C_v	Average Response Constants*			Weight lb (kg)
ISO	Port		1-2	F		
		M		1-2	2-3	
1	1/8 - 3/8	0.8	29	3.5	4.9	0.8 (0.4)
2	3/8 - 1/2	1.9	41	1.5	2.4	1.5 (0.7)
3	1/2 - 3/4	3.8	51	0.8	1.1	3.0 (1.4)

Valve Response Time – Response Time (msec) = $M + (F \cdot V)$. This is the average time required to fill a volume V (cubic inches) to 90% of supply pressure or to exhaust it to 10% of supply pressure. M and F values are shown above.

Valve Schematic

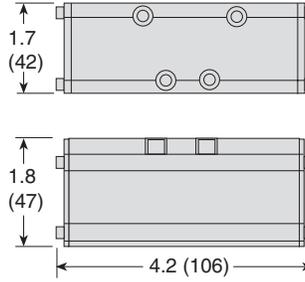


5/2 Single Pressure Controlled Valves

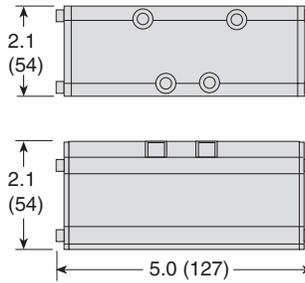
DIMENSIONS

Inches (mm)

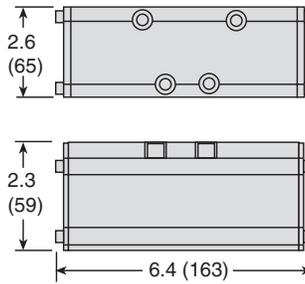
ISO Size 1



ISO Size 2



ISO Size 3



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Ordering Information

5/2 Double Pressure Controlled Valves

PRESSURE CONTROLLED VALVES

5-Way 2-Position Valves

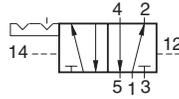
Size		Valve Model Number*
ISO	Port	
1	1/8 - 3/8	W6056B2417
2	3/8 - 1/2	W6056B3417
3	1/2 - 3/4	W6056E4417

* Sub-bases and manifold bases ordered separately. Please see Sub-Bases and Manifolds pages.

Size		Flow C_v	Average Response Constants*			Weight lb (kg)
ISO	Port		1-2	F		
		M		1-2	2-3	
1	1/8 - 3/8	0.8	17	3.5	5.0	0.8 (0.4)
2	3/8 - 1/2	1.9	20	1.5	2.5	1.5 (0.7)
3	1/2 - 3/4	3.8	20	0.8	1.1	3.0 (1.4)

Valve Response Time – Response Time (msec) = $M + (F \cdot V)$. This is the average time required to fill a volume V (cubic inches) to 90% of supply pressure or to exhaust it to 10% of supply pressure. M and F values are shown above.

Valve Schematic

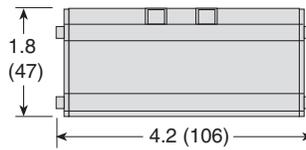
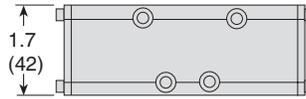


5/2 Double Pressure Controlled Valves

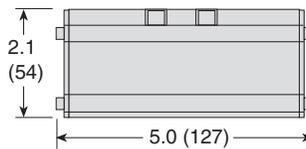
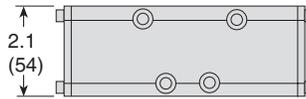
DIMENSIONS

Inches (mm)

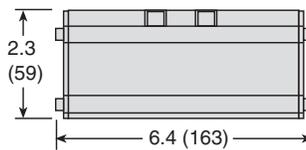
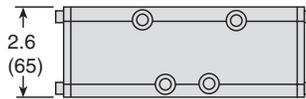
ISO Size 1



ISO Size 2



ISO Size 3



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Ordering Information

5/3 Double Pressure Controlled Valves

PRESSURE CONTROLLED VALVES

5-Way 3-Position Valves

Center Position	Size		Valve Model Number*
	ISO	Port	24 V DC
Power Center	1	1/8 - 3/8	W6057A2934
	2	3/8 - 1/2	W6057A3933
	3	1/2 - 3/4	W6057A4937
Closed Center	1	1/8 - 3/8	W6057B2411
	2	3/8 - 1/2	W6057B3411
	3	1/2 - 3/4	W6057B4411
Open Center	1	1/8 - 3/8	W6057B2417
	2	3/8 - 1/2	W6057B3417
	3	1/2 - 3/4	W6057B4417

* Sub-bases and manifold bases ordered separately. Please see Sub-Bases and Manifolds pages.

Size		Flow C _v	Average Response Constants*			Weight lb (kg)
ISO	Port	1-2	M	F		
				1-2	2-3	
1	1/8 - 3/8	0.8	30	3.5	5.0	1.0 (0.5)
2	3/8 - 1/2	1.9	40	1.5	2.5	1.5 (0.7)
3	1/2 - 3/4	3.8	50	0.8	1.1	3.0 (1.4)

Valve Response Time – Response Time (msec) = M + (F • V). This is the average time required to fill a volume V (cubic inches) to 90% of supply pressure or to exhaust it to 10% of supply pressure. M and F values are shown above.

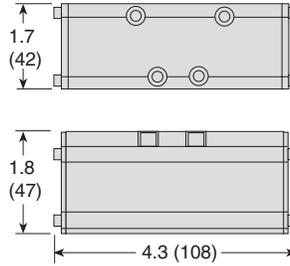
Valve Schematic		
Power Center	Closed Center	Open Center

5/3 Double Pressure Controlled Valves

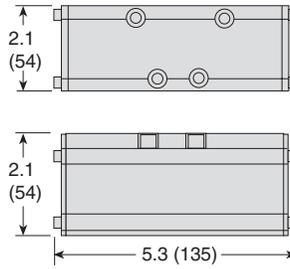
DIMENSIONS

Inches (mm)

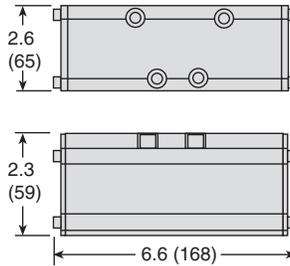
ISO Size 1



ISO Size 2



ISO Size 3



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ISO 5599-1 Valves W64 Series

Product Overview

The ROSS® ISO 5599-1 valves W64 Series are base mounted poppet valves that conform to the ISO standard 5599-1 mounting interface.

These ISO Size 1, 2, and 3 valves are available as standard and high temperature valves, 2- and 3-position, 5-ported 4-way valves. Solenoid pilot options include a non-locking manual override, and either internal or external pilot supply.



Illustration examples.

VALVE FEATURES

Poppet Design	Highly tolerant of contaminated air and are self compensating for wear
Mounting Options	Individual sub-base or manifold base mounting
Pilot Operation	Provides high shifting force with low power consumption
Pilot Supply	Internal or external; selected automatically
External Pilot Supply	Suitable for vacuum service

Actuation	ISO Size	Available Inlet Port Sizes					Functions					Maximum Flow C _v	Page
		1/8	1/4	3/8	1/2	3/4	5/2		5/3				
							Single	Double	Power Center	Closed Center	Open Center		
Solenoid Control	1	●	●	●			●	●	●	●	●	0.8	16 – 17 18 – 21
	2			●	●		●	●	●	●	●	1.9	
	3				●	●	●	●	●	●	●	3.8	
Pressure Control	1	●	●	●			●	●		●	●	0.8	16 – 17 22 – 25
	2			●	●		●	●	●	●	●	1.9	
	3				●	●	●	●	●	●	●	3.8	
Sub-Bases												26 – 28	
Manifold Bases												29 – 33	
Manifold Accessories												34 – 36	

STANDARD SPECIFICATIONS

GENERAL	Function	5/2 and 5/3 Valve
	Construction Design	Poppet
	Actuation	Electrical – Solenoid Pilot Controlled
		Pneumatic – Pressure Controlled
	Mounting	Base Mounted
	Connection	Threaded; G, NPT
Manual Override	Flush; metal, non-locking	

OPERATING CONDITIONS	Temperature	Solenoid Pilot Controlled	Standard Temperature	Ambient	40° to 120°F (4° to 50°C)
				Media	40° to 175°F (4° to 105°C)
			High Temperature	Ambient	40° to 175°F (4° to 80°C)
		Media		40° to 220°F (4° to 105°C)	
		<i>For other temperature ranges, consult ROSS.</i>			
		Pressure Controlled	Standard Temperature	Ambient	40° to 175°F (4° to 80°C)
	Media			40° to 220°F (4° to 105°C)	
	High Temperature		Ambient	40° to 220°F (4° to 105°C)	
			Media	<i>For other temperature ranges, consult ROSS.</i>	
	Flow Media	Filtered air			
Operating Pressure	30 to 150 psig (2 to 10 bar)				
External Pilot Supply	Must be equal to or greater than inlet pressure				

ELECTRICAL DATA FOR SOLENOID PILOT VALVES	Solenoids	Power Consumption	Operating Voltage (each solenoid)	
		24 volts DC	6 watts	
		110 volts AC, 50 Hz 120 volts AC, 50/60 Hz	5.8 nominal, 6.5 watts maximum watts	
		230-240 volts AC, 60 Hz		
	Rated for continuous duty			
	Enclosure Rating	IP65, IEC 60529		
Electrical Connection	DIN EN 175301-803 Form A			

CONSTRUCTION MATERIAL	Valve Body	Bar Stock Aluminum
	Poppet	Aluminum & Stainless Steel
	Seals	Buna-N or Fluorocarbon

IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS, WARNINGS on the inside back cover.

PRODUCT CREDENTIALS

CSA Certificate of Compliance 	UL Certification for the U.S. and CANADA Markets Solenoid Pilot Valves Only	Declaration of Conformity CE 	EAC 	CRN Certification Available for appropriately tested valves
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Ordering Information

5/2 Single Solenoid Pilot Controlled Valves

SOLENOID PILOT CONTROLLED VALVES

5-Way 2-Position Valves

Size		Valve Model Number*					
		Standard Temperature			High Temperature		
		Voltage			Voltage		
ISO	Port	24 V DC	110-120 V AC	230 V AC	24 V DC	110-120 V AC	230 V AC
1	1/8 - 3/8	W6476B2401W	W6476B2401Z	W6476B2401Y	W6476B2402W	W6476B2402Z	W6476B2402Y
2	3/8 - 1/2	W6476B3401W	W6476B3401Z	W6476B3401Y	W6476B3402W	W6476B3402Z	W6476B3402Y
3	1/2 - 3/4	W6476B4401W	W6476B4401Z	W6476B4401Y	W6476B4402W	W6476B4402Z	W6476B4402Y

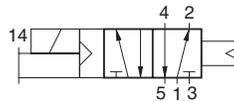
For other voltages, consult ROSS.

* Sub-bases and manifold bases ordered separately. Please see Sub-Bases and Manifolds pages.

Size		Flow C_v	Average Response Constants*			Weight lb (kg)
ISO	Port 1	1-2	M	F		
				1-2	2-3	
1	1/8 - 3/8	1.0	33	2.9	5.9	1.3 (0.6)
2	3/8 - 1/2	2.0	33	1.2	2.3	1.8 (0.8)
3	1/2 - 3/4	4.0	50	0.7	1.2	2.8 (1.3)

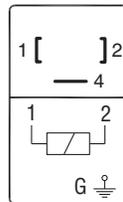
Valve Response Time – Response Time (msec) = $M + (F \cdot V)$. This is the average time required to fill a volume V (cubic inches) to 90% of supply pressure or to exhaust it to 10% of supply pressure. M and F values are shown above.

Valve Schematic



Solenoid Pinout

DIN EN 175301-803 Form A



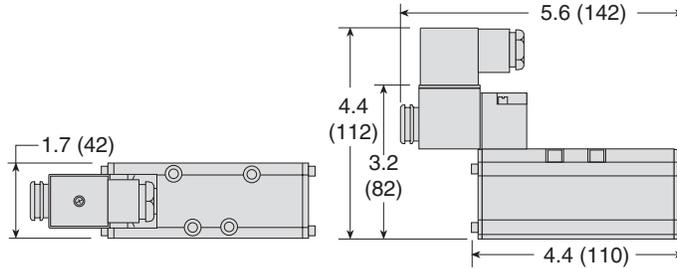
1 - Positive
2 - Negative
4 - Ground

5/2 Single Solenoid Pilot Controlled Valves

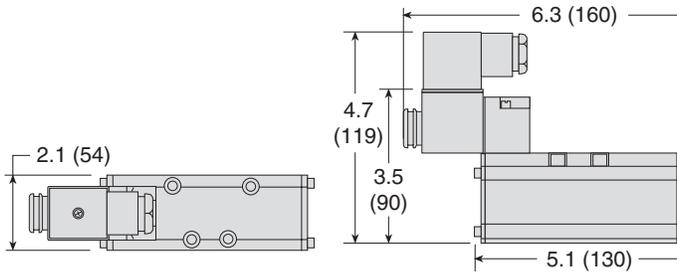
DIMENSIONS

Inches (mm)

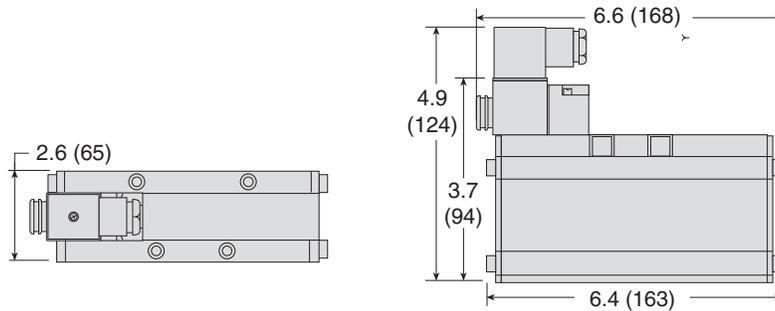
ISO Size 1



ISO Size 2



ISO Size 3



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Ordering Information

5/2 Double Solenoid Pilot Controlled Valves

SOLENOID PILOT CONTROLLED VALVES

5-Way 2-Position Valves

Size		Valve Model Number*					
		Standard Temperature			High Temperature		
		Voltage			Voltage		
ISO	Port	24 V DC	110-120 V AC	230 V AC	24 V DC	110-120 V AC	230 V AC
1	1/8 - 3/8	W6476B2407W	W6476B2407Z	W6476B2407Y	W6476B2408W	W6476B2408Z	W6476B2408Y
2	3/8 - 1/2	W6476B3407W	W6476B3407Z	W6476B3407Y	W6476B3408W	W6476B3408Z	W6476B3408Y
3	1/2 - 3/4	W6476B4407W	W6476B4407Z	W6476B4407Y	W6476B4408W	W6476B4408Z	W6476B4408Y

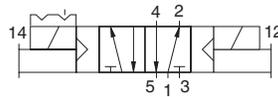
For other voltages, consult ROSS.

* Sub-bases and manifold bases ordered separately. Please see Sub-Bases and Manifolds pages.

Size		Flow C _v	Average Response Constants*			Weight lb (kg)
ISO	Port 1	1-2	M	F		
				1-2	2-3	
1	1/8 - 3/8	1.0	16	2.9	5.6	1.8 (0.8)
2	3/8 - 1/2	2.0	16	1.2	2.3	2.3 (1.0)
3	1/2 - 3/4	4.0	16	0.7	1.1	3.3 (1.5)

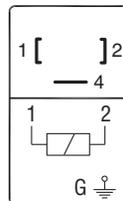
Valve Response Time – Response Time (msec) = M + (F • V). This is the average time required to fill a volume V (cubic inches) to 90% of supply pressure or to exhaust it to 10% of supply pressure. M and F values are shown above.

Valve Schematic



Solenoid Pinout

DIN EN 175301-803 Form A



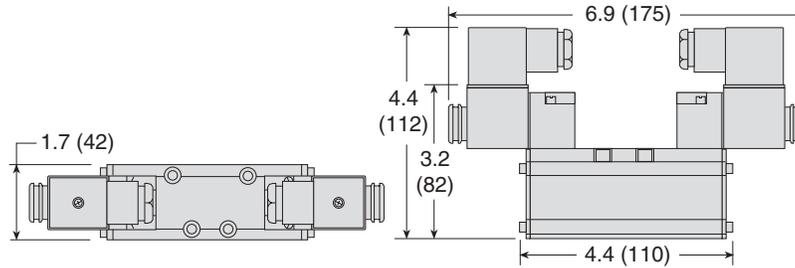
1 - Positive
2 - Negative
4 - Ground

5/2 Double Solenoid Pilot Controlled Valves

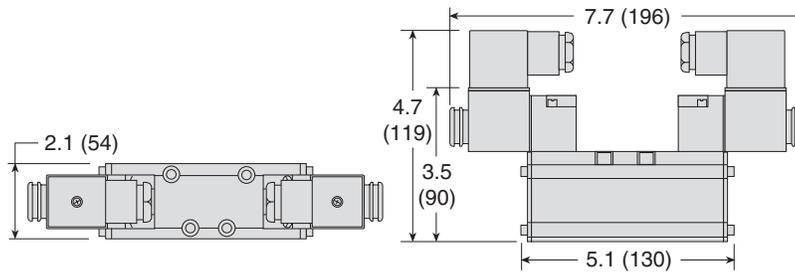
DIMENSIONS

Inches (mm)

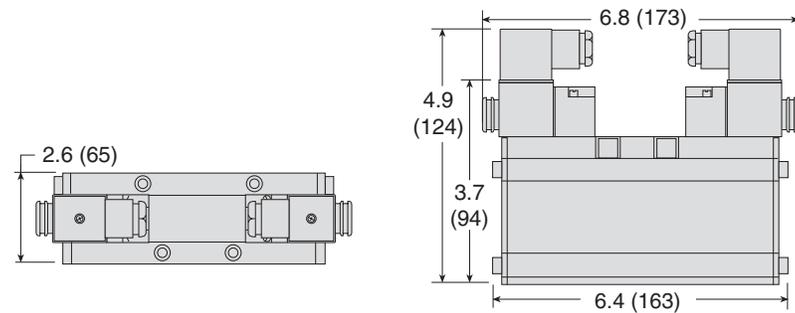
ISO Size 1



ISO Size 2



ISO Size 3



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Ordering Information

5/2 Single Pressure Controlled Valves

PRESSURE CONTROLLED VALVES

5-Way 2-Position Valves

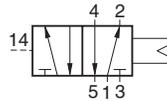
Size		Valve Model Number*	
ISO	Port	Standard Temperature	High Temperature
1	1/8 - 3/8	W6456B2411	W6456B2412
2	3/8 - 1/2	W6456B3411	W6456B3412
3	1/2 - 3/4	W6456B4411	W6456B4412

* Sub-bases and manifold bases ordered separately. Please see Sub-Bases and Manifolds pages.

Size		Flow C _v	Average Response Constants*			Weight lb (kg)
ISO	Port 1	1-2	M	F		
				1-2	2-3	
1	1/8 - 3/8	1.0	33	2.9	5.9	0.8 (0.4)
2	3/8 - 1/2	2.0	33	1.2	2.3	1.3 (0.6)
3	1/2 - 3/4	4.0	50	0.7	1.2	2.3 (1.1)

Valve Response Time – Response Time (msec) = M + (F • V). This is the average time required to fill a volume V (cubic inches) to 90% of supply pressure or to exhaust it to 10% of supply pressure. M and F values are shown above.

Valve Schematic

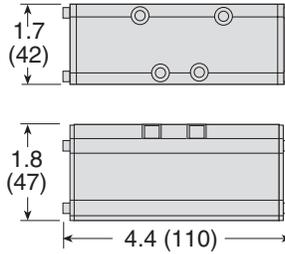


5/2 Single Pressure Controlled Valves

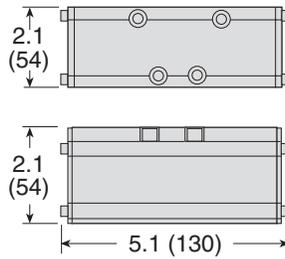
DIMENSIONS

Inches (mm)

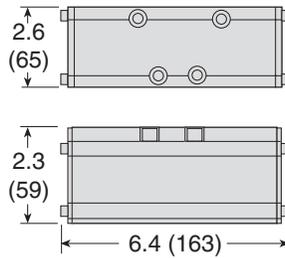
ISO Size 1



ISO Size 2



ISO Size 3



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Ordering Information

5/2 Double Pressure Controlled Valves

PRESSURE CONTROLLED VALVES

5-Way 2-Position Valves

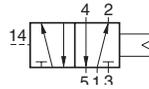
Size		Valve Model Number*	
ISO	Port	Standard Temperature	High Temperature
1	1/8 - 3/8	W6456B2417	W6456B2418
2	3/8 - 1/2	W6456B3417	W6456B3418
3	1/2 - 3/4	W6456B4417	W6456B4418

* Sub-bases and manifold bases ordered separately. Please see Sub-Bases and Manifolds pages.

Size		Flow C _v	Average Response Constants*			Weight lb (kg)
ISO	Port 1	1-2	M	F		
				1-2	2-3	
1	1/8 - 3/8	1.0	16	2.9	5.6	1.8 (0.8)
2	3/8 - 1/2	2.0	16	1.2	2.3	2.3 (1.0)
3	1/2 - 3/4	4.0	18	0.7	1.1	3.3 (1.5)

Valve Response Time – Response Time (msec) = M + (F • V). This is the average time required to fill a volume V (cubic inches) to 90% of supply pressure or to exhaust it to 10% of supply pressure. M and F values are shown above.

Valve Schematic

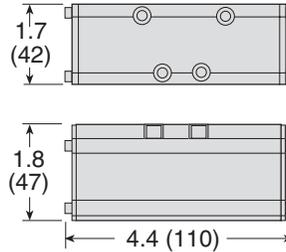


5/2 Double Pressure Controlled Valves

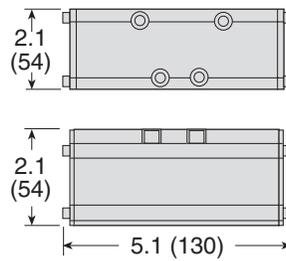
DIMENSIONS

Inches (mm)

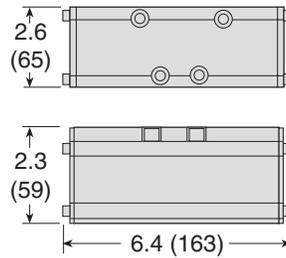
ISO Size 1



ISO Size 2



ISO Size 3



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Single Bases – Side Ported

SIDE PORTED SINGLE BASES

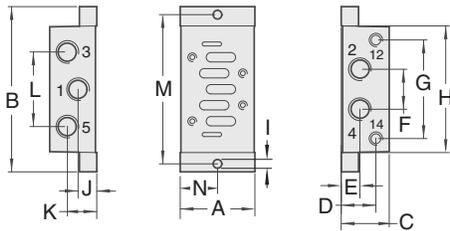
Size				Model Number	
ISO	Port			G Thread	NPT Thread
	2, 4	1, 3, 5	12, 14		
1	1/4	1/4	1/8	D2076C01	2076C01
2	3/8	3/8	1/8	D2078C01	2078C01
3	1/2	1/2	1/8	D2080C01	2080C01

ISO Size 1 & 2		ISO Size 3	
			

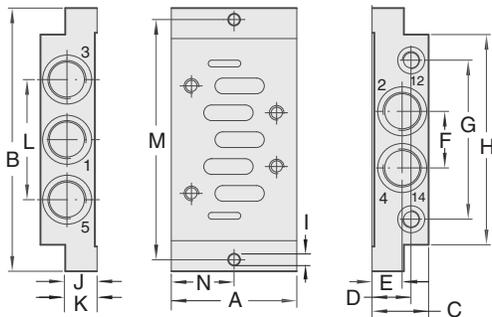
DIMENSIONS

Inches (mm)

ISO Size 1 & 2



ISO Size 3



	ISO Size		
	1	2	3
A	1.81 (46)	2.20 (56)	2.80 (71)
B	4.33 (110)	4.88 (124)	5.87 (149)
C	1.18 (30)	1.42 (36)	1.26 (32)
D	0.85 (21.5)	1.02 (26)	0.87 (22)
E	0.39 (10)	0.55 (14)	0.67 (17)
F	0.94 (24)	1.18 (30)	1.26 (32)
G	2.38 (60.5)	3.91 (74)	3.54 (90)
H	3.27 (83)	3.74 (95)	2.69 (119)
I	0.22 (5.5)	2.56 (6.5)	0.26 (6.6)
J	0.41 (10.5)	0.41 (10.5)	0.67 (17)
K	0.77 (19.5)	0.87 (22)	0.67 (17)
L	1.69 (43)	2.20 (56)	2.67 (68)
M	3.86 (98)	4.41 (112)	5.35 (136)
N	0.90 (23)	1.10 (28)	1.40 (35.5)

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SIDE PORTED SINGLE BASES

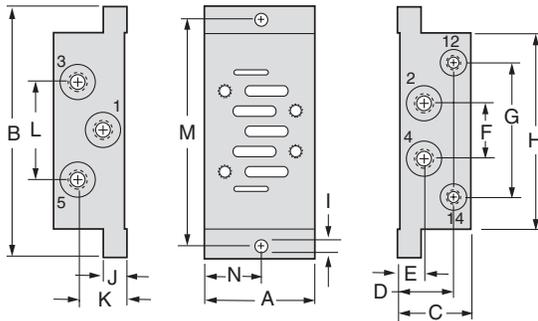
Size				Model Number
ISO	Port			NPT Thread
	2, 4	1, 3, 5	12, 14	
1	1/8	1/4	1/8	654K91
	3/8	3/8	1/8	642K91
2	1/2	1/2	1/8	643K91
3	3/4	3/4	1/2	644K91

* NPT port thread only.



DIMENSIONS

Inches (mm)



	ISO Size		
	1	2	3
A	1.89 (48)	2.24 (57)	2.80 (71)
B	4.33 (110)	4.88 (124)	5.87 (149)
C	1.26 (32)	1.57 (40)	1.26 (32)*
D	0.93 (24)	1.18(30)	0.87 (22)
E	0.41 (38)	0.55 (14)	0.67 (17)
F	0.94 (24)	1.18 (30)	1.26 (32)
G	2.28 (58)	2.92 (74)	3.54 (90)
H	3.27 (83)	3.74 (95)	2.69 (119)
I	0.22 (5.5)	0.26 (7)	0.26 (6.6)
J	0.41 (10.5)	0.55 (14)	0.67 (17)
K	0.85 (22)	1.02 (26)	0.59 (15)
L	1.70 (43)	2.20 (56)	2.68 (68)
M	3.86 (98)	4.41 (112)	5.35 (136)

* 1.77 (45) on sub-base 644K91.

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Single Bases – Bottom Ported

BOTTOM PORTED SINGLE BASES

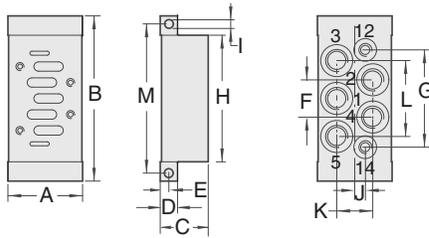
Size				Model Number	
ISO	Port			G Thread	NPT Thread
	2, 4	1, 3, 5	12, 14		
1	1/4	1/4	1/8	D2077C01	2077C01
2	3/8	3/8	1/8	D2079C01	2079C01
3	1/2	1/2	1/8	D2081C01	2081C01

ISO Size 1 & 2		ISO Size 3	
			

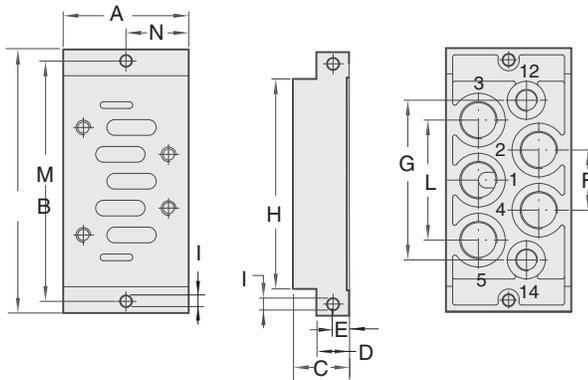
DIMENSIONS

Inches (mm)

ISO Size 1 & 2



ISO Size 3



	ISO Size		
	1	2	3
A	1.81 (46)	2.20 (56)	2.80 (71)
B	4.33 (110)	4.88 (124)	5.87 (149)
C	1.18 (30)	1.42 (36)	1.26 (32)
D	0.39 (10)	0.51 (13)	0.71 (18)
E	0.20 (5)	0.26 (6.5)	0.35 (9)
F	0.94 (24)	1.18 (30)	1.26 (32)
G	2.36 (60)	2.87 (73)	3.54 (90)
H	3.27 (83)	3.74 (95)	2.69 (119)
I	0.22 (5.5)	2.56 (6.5)	0.26 (6.6)
J	0.41 (10.5)	0.41 (10.5)	–
K	0.91 (23)	1.06 (27)	–
L	1.81 (46)	2.24 (57)	–
M	3.86 (98)	4.41 (112)	5.35 (136)
N	–	–	1.40 (35.5)

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Manifold Bases – Side Ported



SIDE PORTED MANIFOLD BASES

Size			Model Number	
ISO	Port		G Thread	NPT Thread
	2, 4	12, 14		
1	1/4	1/8	D2002K91	2002K91
2	3/8	1/8	D2003K91	2003K91
3	1/2	1/8	D2004K91	2004K91
ISO Size 1 & 2			ISO Size 3	

In addition to the manifold stations, an end station kit must be ordered for each manifold installation.

Connectors and gaskets are included with each manifold base.
The ISO Size 1 & 2 manifold bases contain 3 O-rings and 2 connector brackets.

DIMENSIONS

Inches (mm)

ISO Size 1 & 2		<table border="1"> <thead> <tr> <th rowspan="2"></th> <th colspan="3">ISO Size</th> </tr> <tr> <th>1</th> <th>2</th> <th>3</th> </tr> </thead> <tbody> <tr> <td>A</td> <td>1.69 (43)</td> <td>2.20 (56)</td> <td>2.80 (71)</td> </tr> <tr> <td>B</td> <td>4.33 (110)</td> <td>4.72 (120)</td> <td>7.48 (190)</td> </tr> <tr> <td>C</td> <td>2.05 (52)</td> <td>2.60 (66)</td> <td>2.20 (56)</td> </tr> <tr> <td>D</td> <td>0.39 (10)</td> <td>0.57 (14.5)</td> <td>–</td> </tr> <tr> <td>E</td> <td>0.87 (22)</td> <td>1.10 (28)</td> <td>–</td> </tr> <tr> <td>F</td> <td>1.65 (42)</td> <td>2.17 (55)</td> <td>–</td> </tr> <tr> <td>G</td> <td>2.95 (75)</td> <td>3.74 (95)</td> <td>–</td> </tr> <tr> <td>H</td> <td>3.50 (89)</td> <td>4.13 (105)</td> <td>5.51 (140)</td> </tr> <tr> <td>I</td> <td>0.87 (22)</td> <td>1.10 (28)</td> <td>1.18 (30)</td> </tr> <tr> <td>J</td> <td>0.39 (10)</td> <td>0.57 (14.5)</td> <td>0.51 (13)</td> </tr> </tbody> </table>		ISO Size			1	2	3	A	1.69 (43)	2.20 (56)	2.80 (71)	B	4.33 (110)	4.72 (120)	7.48 (190)	C	2.05 (52)	2.60 (66)	2.20 (56)	D	0.39 (10)	0.57 (14.5)	–	E	0.87 (22)	1.10 (28)	–	F	1.65 (42)	2.17 (55)	–	G	2.95 (75)	3.74 (95)	–	H	3.50 (89)	4.13 (105)	5.51 (140)	I	0.87 (22)	1.10 (28)	1.18 (30)	J	0.39 (10)	0.57 (14.5)	0.51 (13)
				ISO Size																																													
			1	2	3																																												
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E	0.87 (22)	1.10 (28)	–																																														
F	1.65 (42)	2.17 (55)	–																																														
G	2.95 (75)	3.74 (95)	–																																														
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ISO Size 3																																																	

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Manifold Bases – Bottom Ported

BOTTOM PORTED MANIFOLD BASES

Size			Model Number	
ISO	Port		G Thread	NPT Thread
	2, 4	12, 14		
1	1/4	1/8	D1997K91	1997K91
2	3/8	1/8	D1998K91	1998K91
3	1/2	1/8	D1999K91	1999K91

ISO Size 1 & 2	ISO Size 3
	

In addition to the manifold stations, an end station kit must be ordered for each manifold installation.

Connectors and gaskets are included with each manifold base.
The ISO Size 1 & 2 manifold bases contain 3 O-rings and 2 connector brackets.

DIMENSIONS

Inches (mm)

	ISO Size	ISO Size		
		1	2	3
ISO Size 1 & 2	A	1.69 (43)	2.20 (56)	2.80 (71)
	B	4.33 (110)	4.72 (120)	7.48 (190)
	C	2.05 (52)	2.60 (66)	2.20 (56)
	D	2.28 (58)	2.73 (69.5)	2.01 (51)
	E	1.57 (40)	2.44 (62)	1.50 (38)
	F	0.79 (20)	1.18 (30)	–
	G	2.28 (58)	2.73 (69.5)	5.51 (140)
	H	3.50 (89)	4.13 (105)	–
	I	0.35 (9)	0.55 (14)	0.55 (14)
	J	0.43 (11)	0.55 (14)	0.16 (29.5)
ISO Size 3	A			
	B			
	J			

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END STATIONS

Size		Model Number	
ISO	Port	G Thread	NPT Thread
	1, 3, 5		
1	3/8	D723K86	723K86
2	1/2	D724K86	724K86
3	1	D731K86	731K86

ISO Size 1 & 2	ISO Size 3

DIMENSIONS

Inches (mm)

	ISO Size		
	1	2	3
A	2.05 (52)	2.60 (66)	2.20 (56)
B	3.94 (100)	4.72 (120)	7.48 (190)
C	0.87 (22)	1.02 (26)	1.26 (32)
D	1.53 (39)	1.67 (42.5)	1.34 (34)
E	1.22 (31)	1.59 (40.5)	1.22 (31)
F	2.17 (55)	2.68 (68)	4.09 (104)
G	2.95 (75)	3.74 (95)	–
H	0.55 (14)	0.61 (15.5)	0.59 (15)
I	0.28 (7)	0.35 (9)	0.47 (12)
J	0.39 (10)	0.45 (11.5)	–
K	1.10 (28)	1.38 (35)	2.05 (52)

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Manifold Air Supply Modules

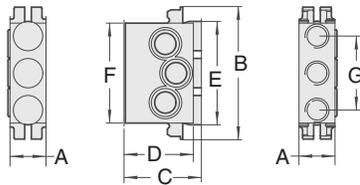
AIR SUPPLY MODULES TOP & BOTTOM PORTS

Size			Model Number			
ISO	Port		Top Ports		Bottom Ports	
	2, 4	12, 14	G Thread	NPT Thread	G Thread	NPT Thread
1	1/4	1/8	D1997K91	725K86	D727K86	727K86
2	3/8	1/8	D1998K91	726K86	D728K86	728K86
Top Ports ISO Size 1 & 2				Bottom Ports ISO Size 1 & 2		
						

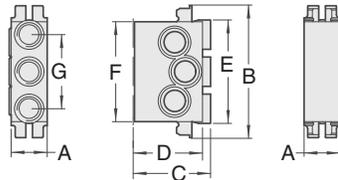
DIMENSIONS

Inches (mm)

Top Ports
ISO Size 1 & 2



Bottom Ports
ISO Size 1 & 2



	ISO Size	
	1	2
A	1.06 (27)	1.06 (27)
B	3.94 (100)	4.72 (120)
C	2.28 (58)	2.71 (69)
D	2.05 (52)	2.60 (66)
E	3.07 (78)	3.74 (95)
F	2.95 (75)	3.74 (95)
G	2.20 (56)	2.20 (56)

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TRANSITION MODULES

ISO Size	Model Number
1 to 2	729K86
2 to 3	730K86



Different size ISO valves can be used in the same manifold installation by means of transition module. The inlet and exhaust ports of two different size manifold stations are connected by means of a transition module installed between the two stations.

DIMENSIONS

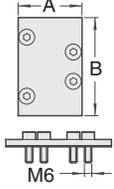
Inches (mm)

		ISO 1 & 2	ISO 2 to 3
ISO Size 1 to 2		A	1.32 (33.5)
		B	4.72 (120)
		C	2.60 (66)
		D	3.94 (100)
		E	3.74 (95)
		F	2.95 (75)
		G	1.10 (28)
		H	1.38 (35)
		I	0.34 (8.5)
		J	0.28 (7)
		K	2.56 (6.5)
		L	1.58 (40)
		M	2.05 (52)
ISO Size 2 to 3			

For additional information, and to assist you with piping and connectivity designs, our products are available in downloadable 2D drawings and 3D CAD models in a wide range of options including native formats. Please visit www.rosscontrols.com.

Manifold Accessories

BLANKING PLATES

Blanking Plates	ISO SIZE	Model Number*																							
	1	2602H77																							
	2	2603H77																							
	3	2604H77																							
<p>* A blanking plate is used to cover the top of a manifold station that is not in use. All models consist of a metal plate, a gasket, and mounting bolts.</p>																									
		<table border="1"> <thead> <tr> <th colspan="4">Dimensions inches (mm)</th> </tr> <tr> <th></th> <th>ISO 1</th> <th>ISO 2</th> <th>ISO 3</th> </tr> </thead> <tbody> <tr> <td>A</td> <td>1.57 (40)</td> <td>2.04 (52)</td> <td>3.03 (77)</td> </tr> <tr> <td>B</td> <td>2.60 (66)</td> <td>3.15 (80)</td> <td>4.17 (106)</td> </tr> <tr> <td>Plate Thickness</td> <td>0.16 (4)</td> <td>0.24 (6.2)</td> <td>0.41 (12)</td> </tr> </tbody> </table>				Dimensions inches (mm)					ISO 1	ISO 2	ISO 3	A	1.57 (40)	2.04 (52)	3.03 (77)	B	2.60 (66)	3.15 (80)	4.17 (106)	Plate Thickness	0.16 (4)	0.24 (6.2)	0.41 (12)
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Plate Thickness	0.16 (4)	0.24 (6.2)	0.41 (12)																						

ASSEMBLY KITS

Assembly Kits ISO Size 1 & 2	ISO SIZE	Kit Number	
	1	732K86	
	2	733K86	

BLOCKING DISKS

Blocking Disks ISO Size 1 & 2	ISO SIZE	Model Number*	
	1	319A40	
	2	320A40	
	3	321A40	
<p>Ports between manifold stations can be closed by means of blocking disks.</p>			

INDEPENDENT PRESSURE MODULES

Independent Pressure Modules	ISO Size	Inlet Port	Model Number*
	1	1/4	703K77
	2	3/8	692K77
	3	1/2	715K77
<p>* When a valve in a manifold installation must work at a different pressure than that supplied to the manifold, an independent supply can be provided via an independent pressure module. The pressure module mounts between valve and base and isolates the valve from the manifold inlet pressure. The independent supply is connected to an inlet port in the end of the pressure module.</p>			

INTERPOSED FLOW CONTROL

Interposed Flow Control for W60 Series Valves	ISO SIZE	Model Number
	1	701B77
	2	702B77
	3	722K77

An interposed flow control unit regulates the exhaust flow of air from a pneumatic cylinder, thereby controlling the extension and retraction speeds. Separate controls regulate the air flow from each end of the cylinder. Being located between the valve and base, the unit requires no additional piping.

INTERPOSED SHUT-OFF

Interposed Shut-Off	ISO SIZE	Model Number
	1	1871B91
	2 & 3	Please contact ROSS.
	Manually actuated with a 1/4 turn, the interposed shut-off isolates all ports, including the pilot.	

ISO Size 1

Dimensions - inches (mm)

INTERPOSED PRESSURE REGULATORS

ISO Size	Pressure psig (bar)	Model Number		
		Single		Double
		Left Hand (14)	Right Hand (12)	
1	10 (0.68) to 130 (9)	1300K91	2000K91	1302K91
2	10 (0.68) to 130 (9)	1303K91	2001K91	1305K91
	5 (0.34) to 60 (4.13)	2044K91	—	—
3	10 (0.68) to 130 (9)	1306K91	1307K91	1308K91

Interposed pressure regulator controls pressure through the base-mounted valve. Single pressure regulator available with left hand (14) and right hand (12) orientation. Single pressure regulators provide the same regulated pressure at both outlet ports.

Double pressure regulators allow the pressure at each outlet port to be set independently. Requires no new piping.

Single Left Hand (14)

Single Right Hand (12)

Double

ISO Size	Regulator Dimensions – inches (mm)		
	A (Single)	A (Double)	B (Single/Double)
1	7.3 (186)	13.2 (336)	1.5 (39)
2	8.3 (211)	14.8 (376)	2.0 (51)
3	10.5 (267)	18.3 (465)	2.5 (64)

Manifold Accessories

PREWIRED ELECTRICAL CONNECTORS

Prewired Connectors	Cable					Model Number				
	End 1	End 2	Connection	Quantity Included	Length meters (feet)	Cord Diameter mm	Without Light	Lighted Connector*		
	Connector	Cord						24 V DC	120 V AC	230 V AC
DIN EN 175301-803 Form A	Flying leads	Solenoid	1	2 (6.5)	6	721K77	720K77-W	720K77-Z	720K77-Y	
			1	2 (6.5)	10	371K77	383K77-W	383K77-Z	383K77-Y	

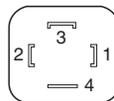
ELECTRICAL CONNECTORS

Connectors	Connector				Model Number				
	Type	Connection	Fitting Connection	Quantity Included	Cord Diameter mm	Without Light	Lighted Connector*		
							24 V DC	120 V AC	230 V AC
DIN EN 175301-803 Form A	Solenoid	Cable grip	1	8 to 10	937K87	936K87-W	936K87-Z	936K87-Y	
		1/2" NPT conduit	1	-	723K77	724K77-W	724K77-Z	724K77-Y	

*Lights in connectors with a translucent housing can be used as indicator lights to show when solenoids are energized.

Connectors Pinout

DIN EN 175301-803



- 1 - Black
- 2 - Black
- 4 - Green/Yellow (Ground)

EXHAUST SILENCERS

Silencers	Port Size	Thread Type	Model Number		Flow Avg. C _v	Pressure Range psig (bar)
			R/Rp Thread	NPT Thread		
	1/4	Male	D5500A2003	5500A2003	2.1	0-290 (0-20) maximum
	3/8	Male	D5500A3013	5500A3013	2.7	
	1/2	Male	D5500A4003	5500A4003	4.7	
	3/4	Male	D5500A5013	5500A5013	5.1	

CAUTIONS, WARNINGS And STANDARD WARRANTY



ROSS OPERATING VALVE, ROSS CONTROLS®, ROSS DECCO®, and AUTOMATIC VALVE INDUSTRIAL, collectively the “ROSS Group”.

PRE-INSTALLATION or SERVICE

1. Before servicing a valve or other pneumatic component, be sure all sources of energy are turned off, the entire pneumatic system is shut down and exhausted, and all power sources are locked out (ref: OSHA 1910.147, EN 1037).
2. All ROSS Group Products, including service kits and parts, should be installed and/or serviced only by persons having training and experience with pneumatic equipment. Because any product can be tampered with and/or need servicing after installation, persons responsible for the safety of others or the care of equipment must check ROSS Group Products on a regular basis and perform all necessary maintenance to ensure safe operating conditions.
3. All applicable instructions should be read and complied with before using any fluid power system to prevent harm to persons or equipment. In addition, overhauled or serviced valves must be functionally tested prior to installation and use. If you have any questions, call your nearest ROSS Group location.
4. Each ROSS Group Product should be used within its specification limits. In addition, use only ROSS Group components to repair ROSS Group Products.

WARNINGS:

Failure to follow these instructions can result in personal injury and/or property damage.

FILTRATION and LUBRICATION

1. Dirt, scale, moisture, etc., are present in virtually every air system. Although some valves are more tolerant of these contaminants than others, best performance will be realized if a filter is installed to clean the air supply, thus preventing contaminants from interfering with the proper performance of the equipment. The ROSS Group recommends a filter with a 5-micron rating for normal applications.
2. All standard ROSS Group filters and lubricators with polycarbonate plastic bowls are designed for compressed air applications only. Use the metal bowl guard, where provided, to minimize danger from high pressure fragmentation in the event of bowl failure. Do not expose these products to certain fluids, such as alcohol or liquefied petroleum gas, as they can cause bowls to rupture, creating a combustible condition and hazardous leakage. Immediately replace crazed, cracked, or deteriorated bowls.
3. Only use lubricants which are compatible with materials used in the valves and other components in the system. Normally, compatible lubricants are petroleum base oils with oxidation inhibitors, an aniline point between 180°F (82°C) and 220°F (104°C), and an ISO 32, or lighter, viscosity. Avoid oils with

phosphate type additives which can harm polyurethane components, potentially leading to valve failure which risks personal injury, and/or damage to property.

WARNINGS:

Failure to follow these instructions can result in personal injury and/or property damage.

AVOID INTAKE/EXHAUST RESTRICTION

1. Do not restrict air flow in the supply line. To do so could reduce the pressure of the supply air below minimum requirements for the valve and thereby causing erratic action.
2. Do not restrict a valve's exhaust port as this can adversely affect its operation. Exhaust silencers must be resistant to clogging and must have flow capacities at least as great as the exhaust capacities of the valves. Contamination of the silencer can result in reduced flow and increased back pressure.

WARNINGS: Failure to follow these instructions can result in personal injury and/or property damage.

SAFETY APPLICATIONS

1. Mechanical Power Presses and other potentially hazardous machinery using a pneumatically controlled clutch and brake mechanism must use a press control double valve with a monitoring device. A double valve without a self-contained monitoring device should be used only in conjunction with a control system which assures monitoring of the valve. All double valve installations involving hazardous applications should incorporate a monitoring system which inhibits further operation of the valve and machine in the event of a failure within the valve mechanism.
2. Safe Exhaust (dump) valves without a self-contained monitoring device should be used only in conjunction with a control system which assures monitoring of the valve. All Safe Exhaust valve installations should incorporate a monitoring system which inhibits further operation of the valve and machine in the event of a failure within the valve mechanism.
3. Per specifications and regulations, the ROSS L-O-X® and L-O-X® with EEZ-ON®, N06 and N16 Series operation products are defined as energy isolation devices, NOT AS EMERGENCY STOP DEVICES.

WARNINGS:

Failure to follow these instructions can result in personal injury and/or property damage.

STANDARD WARRANTY

All products sold by the ROSS Group are warranted for a one-year period [with the exception of Filters, Regulators and Lubricators (“FRLs”) which are warranted for a period of seven (7) years] from the date of purchase. All products are, during their respective warranty periods, warranted to be free of defects in material and workmanship. The ROSS Group's obligation under this warranty is limited to repair, replacement or refund of the purchase price paid for products which the ROSS Group has determined, in its sole discretion, are defective. All warranties become void if a product has been subject to misuse, misapplication, improper maintenance, modification or tampering. Products for which warranty protection is sought must be returned to the ROSS Group freight prepaid.

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Other literature is available for engineering, maintenance, and service requirements.

If you need products or specifications not shown in this catalog, please visit ROSS' website, contact ROSS or your ROSS distributor. The ROSS Support Team will be happy to assist you in selecting the best product for your application.

For a current list of countries and local distributors, visit ROSS' at www.rosscontrols.com.