

Energy Isolation L-O-X® with EEZ-ON® Valves 15 & 27 Series

PRODUCT CATALOG

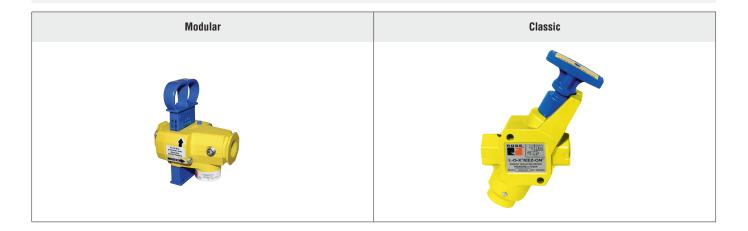




Manual Lockout L-O-X® Valves with Soft Start EEZ-ON® 15 Series Product Overview

Energy Isolation for Lockout/Tagout (LOTO) - Lockout with Soft-Start

The L-O-X® with EEZ-ON® operation valve combines shut-off certainty with gradual pressurization upon start-up.



Combining two functions critical to safety concerns in any application, the ROSS L-O-X® valve with EEZ-ON® operation provides the shutdown and the gradual start-up (or, "Soft-Start") capabilities today's systems require. In addition, because the L-O-X® valve with EEZ-ON® operation is two units in one, you eliminate the need for multiple components.

The valve permits the gradual increase of downstream pressure in the pneumatic circuit that has just been actuated. The same unit also features a shut-off and lockout of system air to limit inadvertent actuation. Exhaust port is threaded for the installation of a silencer or a line for remote exhausting.

	VALVE FEATURES
Unique Appearance	Easily identifiable with a yellow body and a blue handle to control ON/OFF positions
Soft-Start Function	Gradual re-application of pneumatic pressure prevents rapid equipment movement at startup
Quick Energy Dump	Full size exhaust ports (equal to or larger than supply) provide rapid exhaust of downstream air and are threaded for silencers or remote exhaust lines
Locking Protection	Design only allows the valve to be lockable in the OFF position
PTFE Seals	Fluorocarbon slipper seals for easy shifting, even after long periods of inactivity
Visible Pressure Indication Option	Includes integrated sensing port for pressure verification with either a visual pop-up indicator or electrical pressure switch
Mounting	Inline or Surface
NOTE: Per specifications and regulation	ons, these products are defined as energy isolation devices, NOT AS EMERGENCY STOP DEVICES.

Specifications



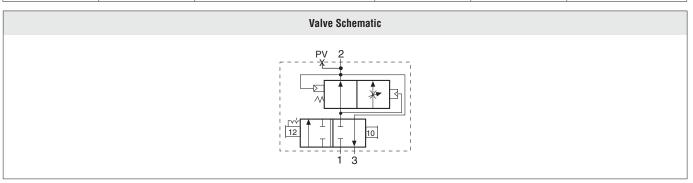
		ST	ANDARD SPEC	FICATIONS		
	Function			3/2 Valve		
	Construction Design			Spool		
	Actuation			Manual		
GENERAL		Type	Modular	Inline		
GENERAL	Mounting	Туре	Classic	Inline or Surface		
		Orientation		Any, preferably vertical; easy access to the handle		
	Connection			Threaded; G, NPT		
	Minimum Operation Frequency			Once per month, to ensure proper function		
	Ambient					
	Temperature	Media		40° to 175°F (4° to 80°C)		
OPERATING CONDITIONS	Flow Media			Filtered air		
CONDITIONS	Operating Pressure	V-1 - 01 1-	Modular	0 to 200 psig (0 to 14 bar)		
		Valve Style	Classic	0 to 150 psig (0 to 10 bar)		
LOCK HOLE	Diameter			0.27 inch (7.0 mm)		
MEASURES	Length of Hole			0.43 inch (10.9 mm)		
	Valve Body			Cast Aluminum		
CONSTRUCTION MATERIAL	Spool			Stainless Steel		
MALLINE	Seals			Fluorocarbon		
	IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS, WARNINGS on the inside back cover.					

	PRODUCT CREDENTIALS					
Safety Category	EAC Declaration of Conformity	CRN Certification				
Cat. 1 PL b	EAC	Available for appropriately tested valves				

Ordering Information

MANUAL LOCKOUT L-O-X® VALVES WITH SOFT-START EEZ-ON®					3-Way 2-Position Valves
Valve Style	Port Size		Body Size	Valve Model Number	
valve Style	In-Out	Exhaust	Douy Size	G Thread	NPT Thread
	1/4	3/4	3/4	YD1523A2103	Y1523A2103
Madulas	3/8	3/4	3/4	YD1523A3103	Y1523A3103
Modular	1/2	3/4	3/4	YD1523A4103	Y1523A4103
	3/4	3/4	3/4	YD1523A5113	Y1523A5113
	3/8	3/4	1/2	YD1523B3102	Y1523B3102
	1/2	3/4	1/2	YD1523B4102	Y1523B4102
Observation	0/4	3/4	1/2	YD1523B5112	Y1523B5112
Classic	3/4	1-1/4	1	YD1523B5102	Y1523B5102
	1	1-1/4	1	YD1523B6102	Y1523B6102
	1-1/4	1-1/4	1	YD1523B7112	Y1523B7112

Por	t Size	Body Size	Flo	w C _v	Weight
1, 2	3	20dy 6126	1-2	2-3	lb (kg)
1/4	3/4	3/4	3.7	7.8	1 7 (0 0)
3/8	3/4	3/4	5.1	8.3	1.7 (0.8)
1/2	3/4	3/4	5.5	8.6	1.8 (0.8)
3/4	3/4	3/4	5.6	8.1	1.0 (0.0)
3/8	3/4	1/2	3.6	2.8	
1/2	3/4	1/2	4.9	3.5	2.0 (0.9)
3/4	3/4	1/2	5.1	2.9	
3/4	1-1/4	1	10	9.0	
1	1-1/4	1	11	9.0	3.0 (1.4)
1-1/4	1-1/4	1	12	9.0	



Valve Operation



Valve Closed

With a short push of the blue handle inward, the flow of supply is blocked and downstream air is exhausted via the exhaust port at the bottom of the valve. It is required by OSHA and ISO 14118 that the L-O-X® valves with EEZ-ON® operation be padlocked in this position to prevent the handle from being pulled outward inadvertently when potential for human injury exists or servicing machinery.

Modular Style Valve

The blue handle will only shift part way due to a mechanical stop button allowing only partial flow from inlet to downstream causing the pressure to increase at a slower rate.

EEZ-ON® Function

Classic Style Valve

With the blue handle pulled out, the adjustable needle valve (accessed through top of handle) setting determines the rate of pressure buildup.

Modular Style Valve

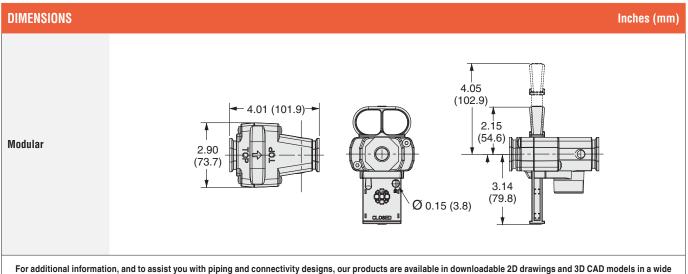
Pressing the mechanical stop button allows the blue handle to be shifted completely open allowing full flow from inlet to downstream.

Valve Open

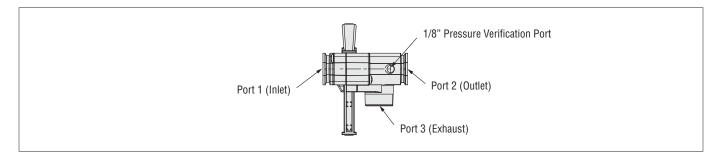
Classic Style Valve

After the blue handle is pulled out and pressure downstream has gradually increased, the valve automatically changes to a fully open state, allowing full flow from inlet to downstream. Full flow is achieved at approximately 50% of inlet pressure.

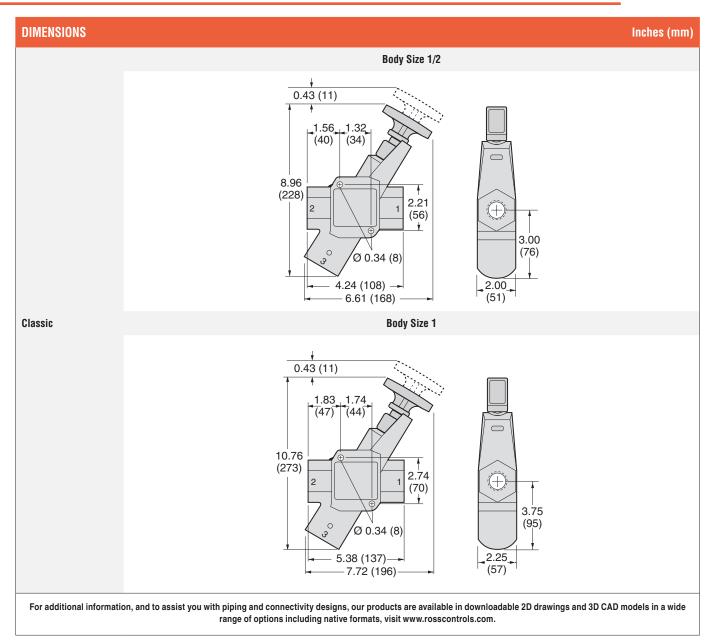
1	Valve Style	Valve Closed	EEZ-ON® Function	Valve Open
Modular		1 2 3	1 2	1 2
Classic	LOCK SECOND	2 1	2 1	2 3

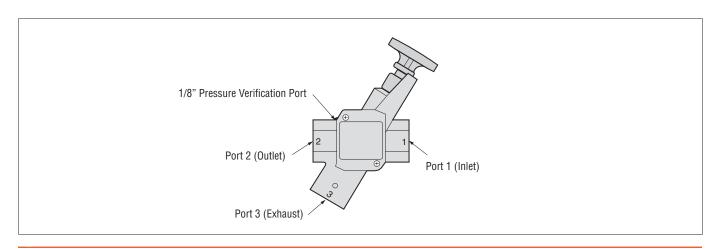


For additional information, and to assist you with piping and connectivity designs, our products are available in downloadable 2D drawings and 3D CAD models in a wide range of options including native formats, visit www.rosscontrols.com.









Valves with Manual Lockout L-O-X® Control with Soft-Start EEZ-ON® 27 Series Product Overview

Energy Isolation for Lockout/Tagout (LOTO) - Lockout with Soft-Start

The Lockout L-O-X $^{\circ}$ valve is used to block the supply and remove the downstream pressure from the circuit or machine and allow the employee to lockout the pneumatic energy for safe machine access. The shut-off function of the solenoid pilot controlled L-O-X $^{\circ}$ valve is the same as that of the manual L-O-X $^{\circ}$ valves.

The Soft-Start EEZ-ON® valve provides gradual re-application of pneumatic energy to prevent rapid equipment movement at startup.



Illustration examples.

The solenoid pilot controlled valve allows the air supply to be turned on or off by remote electrical control whenever the L-O-X® handle is in the outward position. Air flows only if the L-O-X® handle is outward and the solenoid pilot is energized. When the L-O-X® handle is pushed in, air will not flow regardless of the pilot being energized or not. As with all L-O-X® valves, the L-O-X® handle can be padlocked in the closed position. As a further precaution against inadvertent air flow, the solenoid pilot controlled has no manual override.

After energy isolation has been completed the rapid introduction of high pressure can cause motion and unnecessary machine wear or damage. The L-O-X® valve with soft-start EEZ-ON® function features all the advantages of the L-O-X® with the added benefit of causing the pressure to increase gradually allowing for a controlled motion to occur.

olerant, wear compensating for quick response and high flow capacity rated like the manual lockout L-O-X® valve, the position of the blue handle indicates ntaneous full flow pressurizing or exhausting capability
vs the air supply to be turned on or off by remote electrical control when valve is not in the out position
djustable restriction within the EEZ-ON® valve determines the rate of downstream pressure up, and consequently the time delay for the full opening of the EEZ-ON® valve
size exhaust ports (equal to or larger than supply) provide rapid exhaust of downstream air and hreaded for silencers or remote exhaust lines
gn only allows the valve to be lockable in the OFF position
rocarbon slipper seals for easy shifting, even after long periods of inactivity
Sh

NOTE: Per specifications and regulations, these products are defined as energy isolation devices, NOT AS EMERGENCY STOP DEVICES.

Specifications



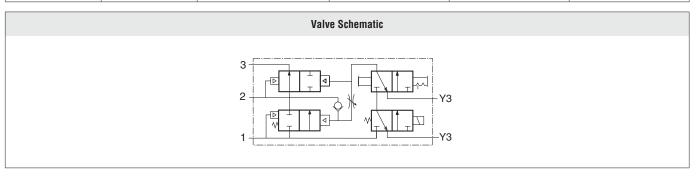
STANDARD SPECIFICATIONS					
	Function				3/2 Valve
	Construction Design	1		Poppet & Spool	
GENERAL	Actuation				Electrical - Manual
	Actuation				Pneumatic - Manual
	Mounting	Туре			Inline
	Wounting	Orienta	ation		Any, preferably vertical; easy access to the handle
	Connection				Threaded; G, NPT
	Minimum Operation	Frequenc	cy .		Once per month, to ensure proper function
		Soleno	oid Manual Lockout	Ambient	40° to 120°F (4° to 50°C)
		1	olled Valves	Media	40° to 175°F (4° to 80°C)
	Temperature	Manua	al Lockout Controlled	Ambient	400 1- 17505 (40 1- 0000)
OPERATING		Valves		Media	- 40° to 175°F (4° to 80°C)
CONDITIONS	Flow Media			Filtered air	
	Operating Pressure				15 to 150 psig (1 to 10 bar)
	External Pilot Supply (Solenoid and Manu	y ial Lockoi	ut Controlled only)	Must be equal to or greater than inlet pressure	
	Solenoids		Operating Voltage		Power Consumption (each solenoid)
ELECTRICAL DATA FOR			24 volts DC		14 watts
SOLENOID PILOT VALVES			110-120 volts AC, 50/60 Hz 230 volts AC, 50/60 Hz		87 VA inrush, 30 VA holding
			Rated for continuous duty		
	Valve Body				Cast Aluminum
CONSTRUCTION	Poppet				Acetal and Stainless Steel
MATERIAL	Spool (Lockout Valv	re)			Stainless Steel
	Seals				Buna-N; Fluorocarbon
SAFETY DATA	Safety Integrity Level (SIL) Certified by TÜV Rheinland in accordance to IEC 61508 and IEC 61511 safety integrity level 2 (SIL 2) and EN ISO 13849-1, PL c (with application specific diagnosis) in singular application with HFT = 0 and SIL 3 and PL e in redundant application with HFT≥1, for details see certificate.				
	IMPORTANT NOT	TE: Pleas	e read carefully and thor	oughly all of the C	AUTIONS, WARNINGS on the inside back cover.

PRODUCT CREDENTIALS						
Safety Category	EAC Declaration of Conformity	ISO Standard	CSA Certificate of Compliance	Canadian Registration Number (CRN)		
Cat. 1 SIL 2 Functional Safety	ERC	ISO 13849-1:2015	Solenoid Pilot Valves	Available for appropriately tested valves		

Ordering Information

SOLENOID MANUAL LOCKOUT CONTROLLED VALVES WITH SOFT-START 3-Way 2-Position Valves Valve Model Number Port Size Body **G** Thread **NPT Thread** Size In-Out **Exhaust** 24 V DC 110-120 V AC 230 V AC 24 V DC 110-120 V AC 230 V AC 1/4 1/2 3/8 YD2773B2075W YD2773B2075Z YD2773B2075Y Y2773B2075W Y2773B2075Z Y2773B2075Y 1/2 3/8 YD2773B3075W YD2773B3075Z YD2773B3075Y Y2773B3075W Y2773B3075Z Y2773B3075Y 1/2 3/8 YD2773B4085W YD2773B4085Z YD2773B4085Y Y2773B4085W Y2773B4085Z Y2773B4085Y 1/2 1 3/4 YD2773B4075W YD2773B4075Z YD2773B4075Y Y2773B4075W Y2773B4075Z Y2773B4075Y 3/4 1 3/4 YD2773B5075Z YD2773B5075Y Y2773B5075W Y2773B5075Z Y2773B5075Y YD2773B5075W YD2773B6085Z YD2773B6085Y 1 3/4 YD2773B6085W Y2773B6085W Y2773B6085Z Y2773B6085Y 1 1-1/2 1-1/4 YD2773B6075W YD2773B6075Z YD2773B6075Y Y2773B6075W Y2773B6075Z Y2773B6075Y 1-1/4 1-1/2 1-1/4 YD2773B7075W YD2773B7075Z YD2773B7075Y Y2773B7075W Y2773B7075Z Y2773B7075Y 1-1/2 1-1/2 1-1/4 YD2773B8085W YD2773B8085Z YD2773B8085Y Y2773B8085W Y2773B8085Z Y2773B8085Y For other voltages, consult ROSS.

Po	rt Size	Body Size Flow C _v		N C _v	Weight
1, 2	3	Douy 0120	1-2	2-3	lb (kg)
1/4	1/2	3/8	2.5	3.1	
3/8	1/2	3/8	3.6	5.3	5.3 (2.4)
1/2	1/2	3/8	3.3	5.3	
1/2	1	3/4	10	13	
3/4	1	3/4	12	15	6.0 (2.7)
1	1	3/4	12	16	
I	1-1/2	1-1/4	23	34	
1-1/4	1-1/2	1-1/4	30	32	9.5 (4.3)
1-1/2	1-1/2	1-1/4	30	31	



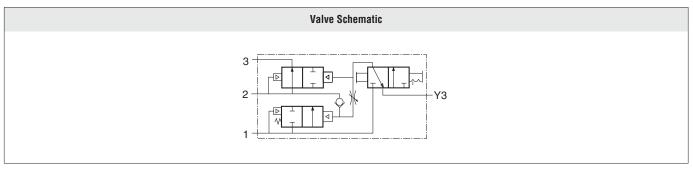
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Ordering Information



MANUAL LOCKO	OUT CONTROLLED	VALVES WITH SOFT-S	TART	3-Way 2-Position Valves
Por	t Size	Body Size	Valve Mod	el Number
In-Out	Exhaust	Douy Size	G Thread	NPT Thread
1/4	1/2	3/8	YD2783B2055	Y2783B2055
3/8	1/2	3/8	YD2783B3055	Y2783B3055
1/2	1/2	3/8	YD2783B4065	Y2783B4065
1/2	1	3/4	YD2783B4055	Y2783B4055
3/4	1	3/4	YD2783B5055	Y2783B5055
1	1	3/4	YD2783B6065	Y2783B6065
1	1-1/2	1-1/4	YD2783A6055	Y2783A6055
1-1/4	1-1/2	1-1/4	YD2783A7055	Y2783A7055
1-1/2	1-1/2	1-1/4	YD2783A8065	Y2783A8065

Po	ort Size	Body Size	$\mathbf{Flow}\;\mathbf{C}_{_{\boldsymbol{V}}}$		Weight
1, 2	3	500y 0120	1-2	2-3	lb (kg)
1/4	1/2	3/8	2.5	3.1	
3/8	1/2	3/8	3.6	5.3	4.3 (2.0)
1/2	1/2	3/8	3.3	5.3	
1/2	1	3/4	10	13	
3/4	1	3/4	12	15	4.8 (2.2)
1	1	3/4	12	16	
'	1-1/2	1-1/4	23	34	
1-1/4	1-1/2	1-1/4	30	32	7.9 (3.6)
1-1/2	1-1/2	1-1/4	30	31	

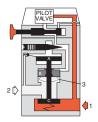


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Solenoid Manual Lockout Controlled Valves with Soft-Start

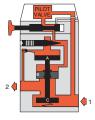
L-O-X® Handle Open and Pilot Not Energized

Pilot air is blocked by the pilot. Any downstream pressure forces piston B (which slides on the valve stem) upward. This opens the exhaust port and vents the downstream line.



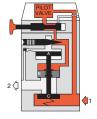
Full Pressure

When the pressure on piston A reaches approximately 50 percent of inlet pressure, it is forced downward and opens inlet poppet C. Full inlet pressure now flows freely to the outlet port.



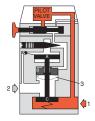
L-O-X® Handle Open and Pilot Energized

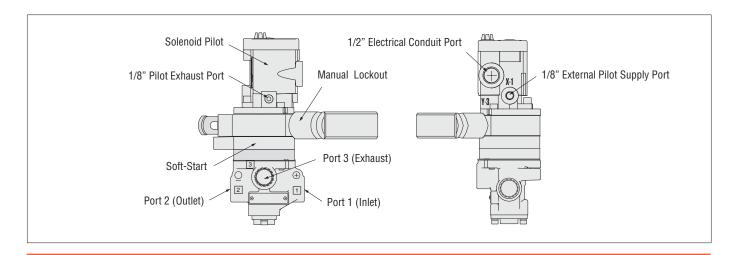
Pilot air forces piston B downward to close the exhaust port. Pilot air flows past the adjusting needle, opens the ball check and begins slowly to pressurize the outlet line. At the same time, pressure is building up on piston A.



L-O-X® Handle Closed

At any time the L-O- X^{\odot} handle can be pushed inward, thereby closing off the flow of pilot air. Pilot air above pistons A and B is then vented to atmosphere. Piston A moves upward and closes inlet poppet C. Sliding piston B also moves upward to open the exhaust port and vents the downstream line.



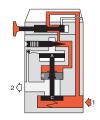




Manual Lockout Controlled Valves with Soft-Start

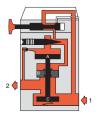
L-O-X® Valve (Handle) Open

Pilot air forces piston B downward to close the exhaust port. Pilot air flows past the adjusting needle, opens the ball check and begins slowly to pressurize the outlet line. At the same time, pressure is building up on piston A.



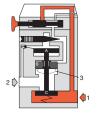
Full Pressure

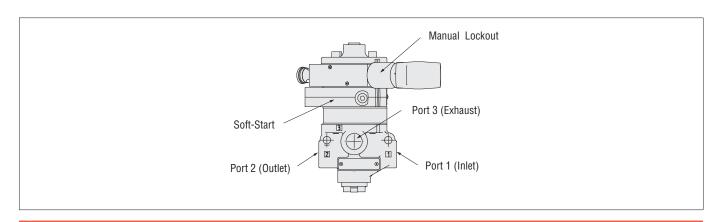
With a short push of the red handle inward the flow of supply air is blocked and downstream air is exhausted via the exhaust port. Air pressure on the inlet and exhaust poppets produces a large closing force. The L-O-X® valve should be padlocked in this position to prevent the handle from being pulled outward inadvertently when potential for human injury exists or servicing machinery.



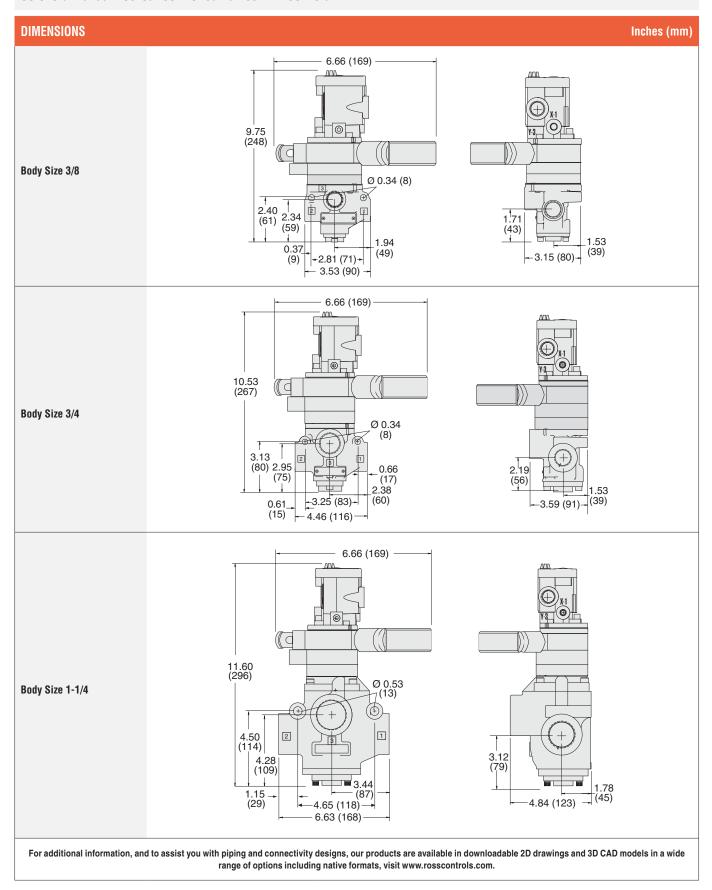
L-O-X® Valve (Handle) Closed

Pilot air forces piston B downward to close the exhaust port. Pilot air flows past the adjusting needle, opens the ball check and begins slowly to pressurize the outlet line. At the same time, pressure is building up on piston A.



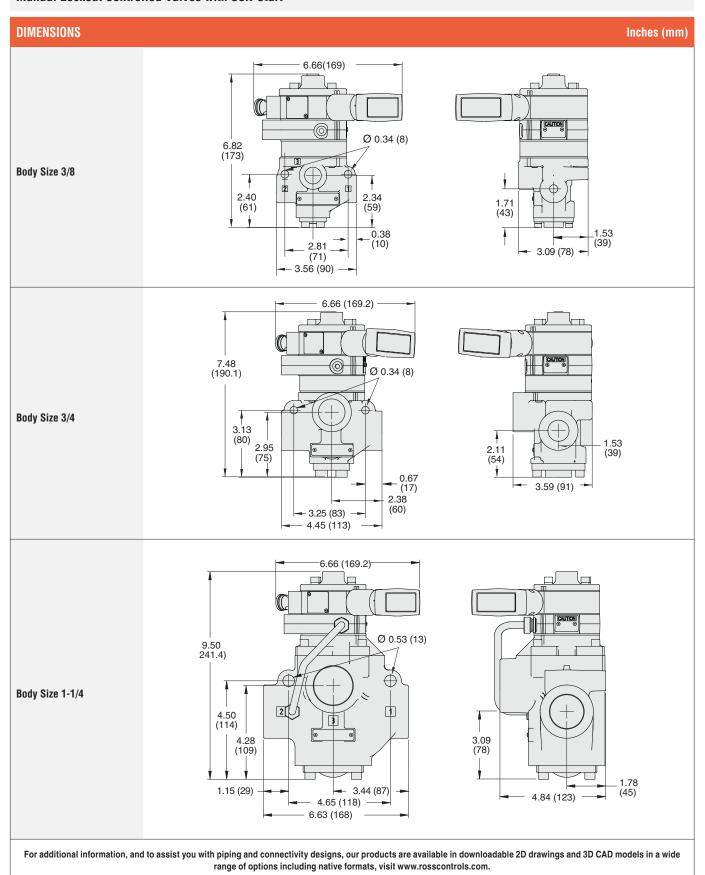


Solenoid Manual Lockout Controlled Valves with Soft-Start





Manual Lockout Controlled Valves with Soft-Start

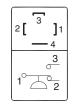


Accessories

ENERGY RELEASE VERIFICATION							
Visual Pressure	Verification Type	Installation Location	Indicator Type	Model Number		Port Thread	
Indicator	Pneumatic	Pressure Sensing Port	Visual Pop-up Pin	988A30		1/8 NPT	
Drogouro Curitoh	Verification Type	Installation Location	Connector Type	Model Number	Port Thread	Factory Preset psi (bar)	
Pressure Switch	Electrical	Pressure Sensing Port or Downstream	DIN EN 175301-803 Form A	586A86	1/8 NPT	5 (0.3) falling	

Ρi		

DIN EN 175301-803 Form A



- 1 Common 2 Normally Closed 3 Normally Open 4 Ground (Not Used)



FXHAI		

	Port Size	Thread Type	Model N	umber	Flow Avg. C _v	Pressure Range psig (bar)
	1 011 0120		R/Rp Thread	NPT Thread		
	1/2	Male	D5500A4003	5500A4003	4.7	
Silencers	3/4	Mala	D5500A5013	5500A5013	5.1	0-290 (0-20) maximum
	3/4	Male	D5500A5003	5500A5003	12	
	1	Male	D5500A6003	5500A6003	15	
	1-1/4 Male Female	Male	D5500A7013	5500A7013	16	maximum
		Female	D5500A7001	5500A7001	24	
	1-1/2	Female	D5500A8001	5500A8001	30	

FEMALE SILENCER CONNECTORS

Hex Nipples	Material	Fitting Pipe Size	Thread Type	Model Number		
	matorial	r mang r ipo oizo	rmodu Typo	BSPT Thread NPT Thread		
	Ctool	1-1/4	Male - Male	106J39	491J27	
	31861	Steel 1-1/2	Male - Male	122J39	488J27	

LOCKOUT DEVICE

Lockout Hasp	Valve Model Use	Model Number
Lookout Huop	Lockout L-O-X® Classic Style	356A30

SOLENOID PILOT OPTIONS

	Kit Number			
Indicator Light Kits	24 V DC	110-120 V AC, 50-60 Hz	230 V AC, 50-60 Hz	
	862K87-W	862K87-Z	862K87-Y	

Notes

CAUTIONS, WARNINGS And STANDARD WARRANTY



ROSS OPERATING VALVE, ROSS CONTROLS®, ROSS DECCO®, and AUTOMATIC VALVE INDUSTRIAL, collectively the "ROSS Group".

PRE-INSTALLATION or SERVICE

- 1. Before servicing a valve or other pneumatic component, be sure all sources of energy are turned off, the entire pneumatic system is shut down and exhausted, and all power sources are locked out (ref: OSHA 1910.147, EN 1037).
- 2. All ROSS Group Products, including service kits and parts, should be installed and/or serviced only by persons having training and experience with pneumatic equipment. Because any product can be tampered with and/or need servicing after installation, persons responsible for the safety of others or the care of equipment must check ROSS Group Products on a regular basis and perform all necessary maintenance to ensure safe operating conditions.
- 3. All applicable instructions should be read and complied with before using any fluid power system to prevent harm to persons or equipment. In addition, overhauled or serviced valves must be functionally tested prior to installation and use. If you have any questions, call your nearest ROSS Group location.
- 4. Each ROSS Group Product should be used within its specification limits. In addition, use only ROSS Group components to repair ROSS Group Products.

WARNINGS

Failure to follow these instructions can result in personal injury and/or property damage.

FILTRATION and LUBRICATION

- 1. Dirt, scale, moisture, etc., are present in virtually every air system. Although some valves are more tolerant of these contaminants than others, best performance will be realized if a filter is installed to clean the air supply, thus preventing contaminants from interfering with the proper performance of the equipment. The ROSS Group recommends a filter with a 5-micron rating for normal applications.
- 2. All standard ROSS Group filters and lubricators with polycarbonate plastic bowls are designed for compressed air applications only. Use the metal bowl guard, where provided, to minimize danger from high pressure fragmentation in the event of bowl failure. Do not expose these products to certain fluids, such as alcohol or liquefied petroleum gas, as they can cause bowls to rupture, creating a combustible condition and hazardous leakage. Immediately replace crazed, cracked, or deteriorated bowls.
- 3. Only use lubricants which are compatible with materials used in the valves and other components in the system. Normally, compatible lubricants are petroleum base oils with oxidation inhibitors, an aniline point between 180°F (82°C) and 220°F (104°C), and an ISO 32, or lighter, viscosity. Avoid oils with

phosphate type additives which can harm polyurethane components, potentially leading to valve failure which risks personal injury, and/or damage to property.

WARNINGS:

Failure to follow these instructions can result in personal injury and/or property damage.

AVOID INTAKE/EXHAUST RESTRICTION

- 1. Do not restrict air flow in the supply line. To do so could reduce the pressure of the supply air below minimum requirements for the valve and thereby causing erratic action.
- 2. Do not restrict a valve's exhaust port as this can adversely affect its operation. Exhaust silencers must be resistant to clogging and must have flow capacities at least as great as the exhaust capacities of the valves. Contamination of the silencer can result in reduced flow and increased back pressure.

WARNINGS: Failure to follow these instructions can result in personal injury and/or property damage.

SAFETY APPLICATIONS

- 1. Mechanical Power Presses and other potentially hazardous machinery using a pneumatically controlled clutch and brake mechanism must use a press control double valve with a monitoring device. A double valve without a self-contained monitoring device should be used only in conjunction with a control system which assures monitoring of the valve. All double valve installations involving hazardous applications should incorporate a monitoring system which inhibits further operation of the valve and machine in the event of a failure within the valve mechanism.
- 2. Safe Exhaust (dump) valves without a self-contained monitoring device should be used only in conjunction with a control system which assures monitoring of the valve. All Safe Exhaust valve installations should incorporate a monitoring system which inhibits further operation of the valve and machine in the event of a failure within the valve mechanism.
- 3. Per specifications and regulations, the ROSS L-O-X® and L-O-X® with EEZ-ON®, NO6 and N16 Series operation products are defined as energy isolation devices. NOT AS EMERGENCY STOP DEVICES.

WARNINGS:

Failure to follow these instructions can result in personal injury and/or property damage.

STANDARD WARRANTY

All products sold by the ROSS Group are warranted for a one-year period [with the exception of Filters, Regulators and Lubricators ("FRLs") which are warranted for a period of seven (7) years] from the date of purchase. All products are, during their respective warranty periods, warranted to be free of defects in material and workmanship. The ROSS Group's obligation under this warranty is limited to repair, replacement or refund of the purchase price paid for products which the ROSS Group has determined, in its sole discretion, are defective. All warranties become void if a product has been subject to misuse, misapplication, improper maintenance, modification or tampering. Products for which warranty protection is sought must be returned to the ROSS Group freight prepaid.

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Other literature is available for engineering, maintenance, and service requirements.

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