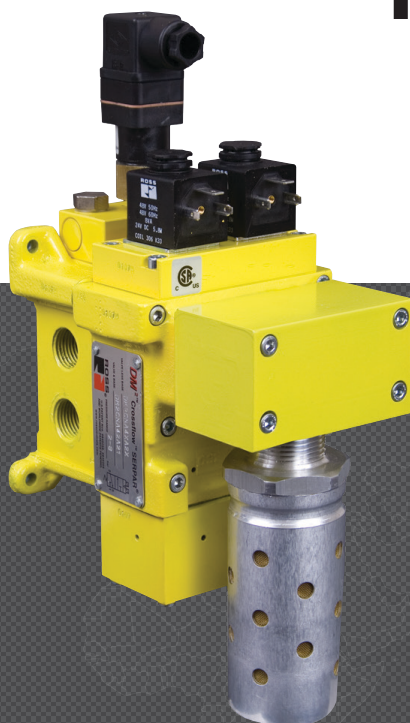




SAFE EXHAUST DOUBLE VALVES DM²® SERIES C

PRODUCT CATALOG



Safe Exhaust Control Reliable Double Valves DM^{2®} Series C

Product Overview

Safe Exhaust Safety Function

The DM^{2®} Series C valve safety function is to shut off supply or pneumatic energy and to exhaust any pneumatic energy from downstream of the valve.



Illustration examples.

The DM^{2®} Series C Safe Exhaust valves are dual valves used to block the supply and remove the downstream pressure from the circuit or machine. It is integrated into the electrical safety system to remove potentially hazardous energy in order to provide employees safe access to a machine or zone. By quickly removing the pneumatic energy with a safety valve, determined by the risk assessment, the safety system integrity is maintained allowing the employee to complete their tasks and safely and rapidly.

VALVE FEATURES

Redundant Control	Redundant control can achieve Category 4, PL e, when used with proper safety controls
Dynamic Monitoring	Monitoring, and air flow control functions are simply integrated into two identical valve elements
Dynamic Memory	Asynchronous movement of valve elements is detected by the dynamic monitoring and the valve latches in the safe condition, resulting in a residual outlet pressure of less than 1% of supply
Valve Reset	Can only be accomplished by the integrated electrical (solenoid) reset; the valve cannot be reset by removing and re-applying supply pressure
Poppet Design	Dirt tolerant, wear compensating for quick response and high flow capacity
PTFE Backup Piston Rings	Enhances valve endurance enabling operation with or without in-line lubrication
Status Indicator	Includes a pressure switch with both normally open (NO) and normally closed (NC) contacts to provide status feedback to the control system indicating whether the valve is in the lockout or ready-to-run condition
Silencer	High flow, clog resistant silencer included
Mounting	Base mounted for ease of valve replacement, captive valve-to-base mounting screws
Flexible Piping	Inlet and outlet ports on both sides (plugs for unused ports included)
Intermediate Pilots (Basic Size 12 & 30 valves only)	Increases pilot air flow for fast valve response, making it possible to use the same size solenoids as valve sizes 2, 4 & 8, thereby reducing electrical power requirements for these larger valves
SISTEMA Library	Available for download at rosscontrols.com

These valves are not designed for controlling clutch/brake mechanisms on mechanical power presses, see DM^{2®} Series D double valves for mechanical power press applications.

PRODUCT CREDENTIALS

Safety Category	DGUV (German Social Accident Insurance)	Declaration of Conformity			ISO Standard	CSA Certificate of Compliance	CRN Certification
 		CE	UKCA	EAC	ISO 13849-1:2015		Available for appropriately tested valves

STANDARD SPECIFICATIONS						
GENERAL	Function		3/2 Normally Closed Valve			
	Construction Design		Dual Poppet			
	Actuation		Electrical – Solenoid Pilot Controlled			
	Mounting	Type	Base			
		Orientation	Vertically with pilot solenoids on top			
	Connection		Threaded; G, NPT			
	Monitoring		Dynamically, cyclically, internally during each actuating and de-actuating movement Monitoring function has memory and requires an overt act to reset unit after lockout			
Minimum Operation Frequency		Once per month, to ensure proper function				
OPERATING CONDITIONS	Temperature	Ambient	15° to 122°F (-10° to 50°C)			
		Media	40° to 175°F (4° to 80°C)			
	Flow Media		Filtered, lubricated or unlubricated (mineral oils according to DIN 51519, viscosity classes 32-46)			
	Operating Pressure		Valve Basic Size	2	45 to 150 psig (3.1 to 10.3 bar)	
4, 8, 12, 30				30 to 120 psig (2.1 to 8.3 bar)		
ELECTRICAL DATA	Solenoids		Operating Voltage		Valve Basic Size	Power Consumption (each solenoid)
	Primary Solenoids	24 volts DC	2, 4, 12, 30	5.8 watts nominal, 6.5 watts maximum		
				8	15 watts	
			110 volts AC, 50 Hz; 120 volts AC, 50/60 Hz	2, 4, 12, 30	5.8 watts nominal, 6.5 watts maximum	
				8	36 VA inrush and 24.6 VA holding	
			230 volts AC, 50/60 Hz	2, 4, 12, 30	5.8 watts nominal, 6.5 watts maximum	
				8	32 VA inrush and 22 VA holding	
		Rated for continuous duty				
		Design according to VDE 0580				
	Reset Solenoids	24 volts DC	2, 4, 8, 12, 30	5.8 watts nominal, 6.5 watts maximum		
		110 volts AC, 50 Hz; 120 volts AC, 50/60 Hz				
		230 volts AC, 50/60 Hz				
		Rated for continuous duty				
	Design according to VDE 0580					
	Enclosure Rating		DIN 40050, IP65, IEC 60529			
	Electrical Connection		DIN EN 175301-803 Form A, or M12			
Mechanical Pressure Switch (Status Indicator) Rating		NO/NC Contacts - 0.1 A, 125/250 volts AC; 0.1 A, 30 volts DC; 0.3 A, 60 volts DC				
Solid State Pressure Sensor (Status Indicator) Rating		Supply Voltage - 8-30 volts DC Current Consumption <4mA				
CONSTRUCTION MATERIAL	Valve Body		Cast Aluminum			
	Poppet		Acetal and Stainless Steel			
	Seals		Buna-N			
SAFETY DATA	Functional Safety Data		Category	CAT 4, PL e		
			B _{10D}	20,000,000		
			PFH _D	7.71x10 ⁻⁹		
			MTTF _D	301.9 (n _{op} : 662400)		
	Vibration/Impact Resistance		Tested to DIN EN 60068-2-6			
IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS, WARNINGS on the inside back cover.						



Ordering Information

MODEL NUMBER CONFIGURATOR

3-Way 2-Position Valves

DM2C D B21 A 2 1

Series	
Thread	
G	D
NPT	N

Reset Type
Solenoid

Basic Size	Port Size			
	Inlet	Outlet	Exhaust	
2	1/4	1/4	3/4	B20
	3/8	3/8	3/4	B21
4	1/2	1/2	1	B42
	3/4	3/4	1	A54
8	1	1	1	A55
	1	1	1-1/2	A66
30	1-1/2	2	2-1/2	A88

Current	Voltage*	
DC	24 V	A
AC	110 V, 50 Hz 120 V, 50/60 Hz	B
	230 V, 50/60 Hz	C**

* For other voltages consult ROSS.

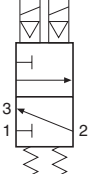
** 230 V AC not available in the U.S. (OSHA regulations limit press control voltage to no more than 120 V AC).

Other Options*			
Connector	Description		
DIN EN 175301-803 Form A	Solenoids	Connector not included	
	Solenoid Reset		
	Mechanical Pressure Switch**	DIN EN Connector included	
M12 (24 V DC only)	Solid State Pressure Sensor**	M12 Built-in Connector included	
(Leave Blank)			
M12 (24 V DC only)	Solenoids	Adapter DIN EN to M12 Connector included	005
	Solenoid Reset		
	Mechanical Pressure Switch**		
	Solid State Pressure Sensor**	M12 Built-in Connector included	

*See options for connectors or wiring kits.

** If the specific status indicator option is selected.

Status Indicator	
Mechanical Pressure Switch, DIN EN 175301-803 Form A	1
Solid State Pressure Sensor, M12	2
None	X

Basic Size	Port Size			Flow C _v		Weight# lb (Kg)	Simplified Schematic
	1	2	3	1-2	2-3		
2	1/4	1/4	3/4	1.7	2.6	5.3 (2.4)	
	3/8	3/8	3/4	2.2	3.6		
4	1/2	1/2	1	3.0	6.5	5.9 (2.6)	
8	3/4	3/4	1	4.2	9.4	8.4 (3.7)	
	1	1	1	4.3	9.4		
12	1	1	1-1/2	8.7	17	15.3 (3.7)	
30	1-1/2	2	2-1/2	20	55	34.7 (15.1)	
# Valve and base assembly with status indicator.							

Valve and base assembly with status indicator.

Safety Solutions Options

Safe Air Entry System Assemblies with DM²® Series C Double Valves

Air Entry System Assemblies with manual Lockout L-O-X® valve, air preparation FRL combinations, and Safe Exhaust Double Valves are available.

For information please visit www.rosscontrols.com.



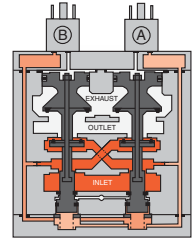
These valves are not designed for controlling clutch/brake mechanisms on mechanical power presses, see DM²® Series D double valves for mechanical power press applications.

Valve Operation



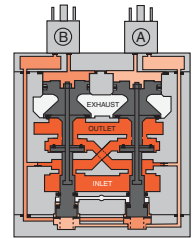
Valve De-actuated (ready-to-run)

The flow of inlet air pressure into the crossover passages is restricted by the size of the passage between the stem and the valve body opening. Flow is sufficient to quickly pressurize pilot supply/timing chambers A and B. The inlet poppets prevent air flow from crossover passages into the outlet chamber. Air pressure acting on the inlet poppets and return pistons securely hold the valve elements in the closed position. (Air passages shown out of position and reset adapter omitted for clarity.)



Valve Actuated

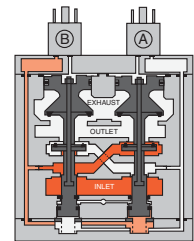
Energizing the pilot valves simultaneously applies pressure to both pistons, forcing the internal parts to move to their actuated (open) position, where inlet air flow to crossover passages is fully open, inlet poppets are fully open and exhaust poppets are fully closed. The outlet is then quickly pressurized, and pressure in the inlet, crossovers, outlet, and timing chambers are quickly equalized. De-energizing the pilots quickly causes the valve elements to return to the ready-to-run position.



Valve Locked-out

Whenever the valve elements operate in a sufficiently asynchronous manner, either on actuation or de-actuation, the valve will move to a locked-out position. In the locked-out position, one crossover and its related timing chamber will be exhausted, and the other crossover and its related timing chamber will be fully pressurized.

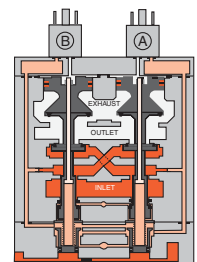
The valve element (side B) that is partially actuated has pilot air available to fully actuate it, but no air pressure on the return piston to fully de-actuate the valve element. Air pressure in the crossover acts on the differential of side B stem diameters creating a latching force. Side A is in a fully closed position, and has no pilot air available to actuate, but has full pressure on the inlet poppet and return piston to hold the element in the fully closed position. Inlet air flow on side A into its crossover is restricted, and flows through the open inlet poppet on side B, through the outlet into the exhaust port, and from the exhaust port to atmosphere. Residual pressure in the outlet is less than 1% of inlet pressure. The return springs are limited in travel, and can only return the valve elements to the intermediate (locked-out) position. Sufficient air pressure acting on the return pistons is needed to return the valve elements to a fully closed position.



Resetting the Valve

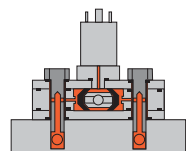
The valve will remain in the locked-out position, even if the inlet air supply is removed and re-applied.

A remote reset signal must be applied to reset the valve. Reset is accomplished by momentarily pressurizing the reset port. Actuation of the reset piston physically pushes the main valve elements to their closed position. Inlet air fully pressurizes the crossovers and holds the inlet poppets on seat. Actuation of the reset piston opens the reset poppet, thereby, immediately exhausting pilot supply air, thus, preventing valve operation during reset (Reset adapter added to illustration.). De-actuation of reset pistons causes the reset poppets to close and pilot supply to fully pressurize. Reset pressure can be applied by a remote 3/2 normally closed valve, or from an optional 3/2 normally closed solenoid mounted on the reset adapter. De-actuation of reset pistons causes the reset poppets to close and pilot supply to fully pressurize. Reset air pressure can be applied by a remote 3/2 normally closed valve, or from an optional 3/2 normally closed solenoid, or a manual push button mounted on the reset adapter.



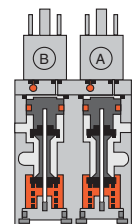
Status Indicator

The status indicator pressure switch will actuate when the main valve is operating normally, and will de-actuate when the main valve is in the locked-out position or inlet pressure is removed. This device is not part of the valve lockout function, but, rather, only reports the status of the main valve.



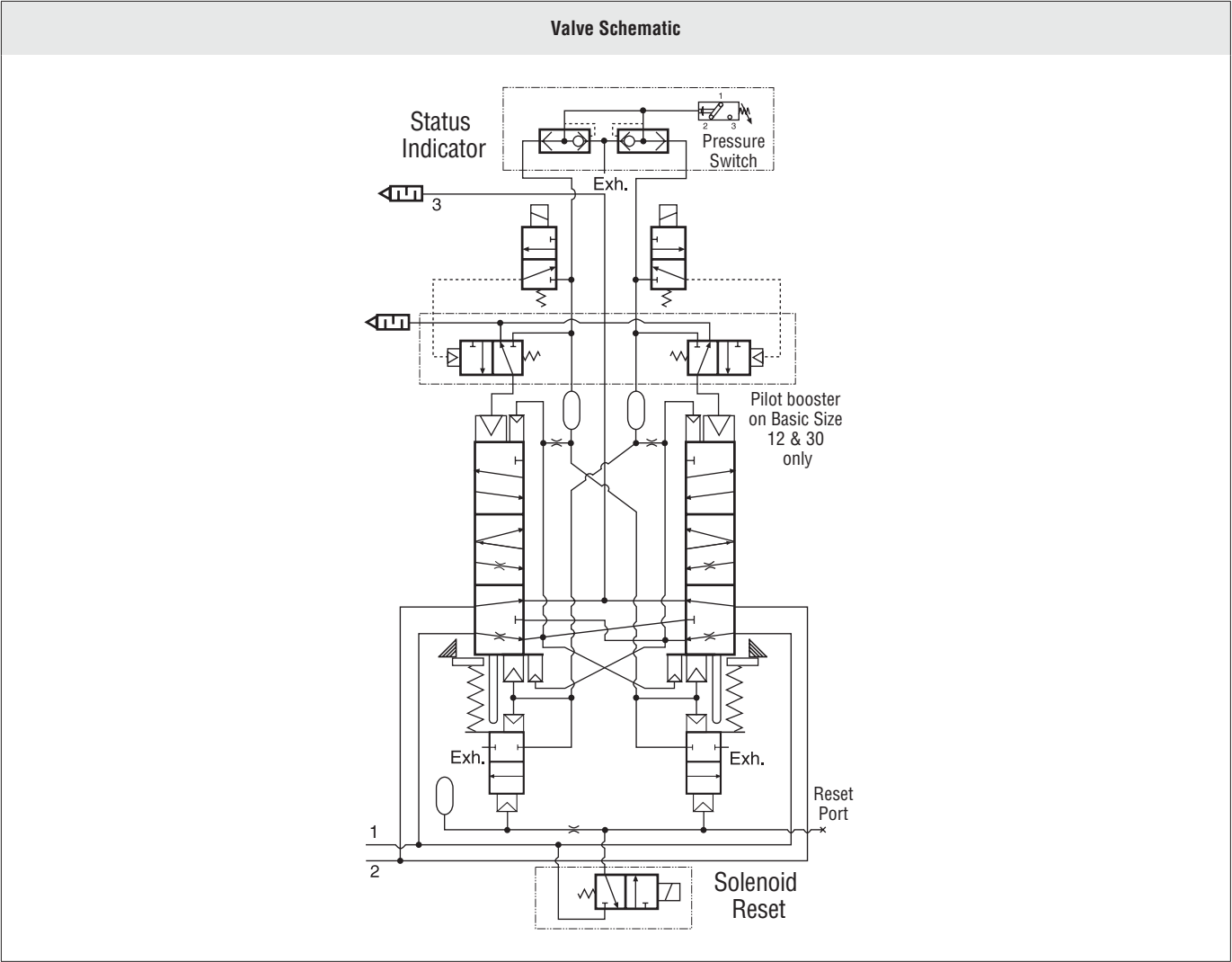
Status Indicator in normal ready-to-run position

Basic Size 12 and 30 valves require relatively large pilots to actuate and de-actuate the main valve elements. In order to achieve extremely quick valve response for such large pilots, a 2-stage solenoid pilot system is incorporated into the design. This keeps the required electrical current to operate the pilots to a minimum.



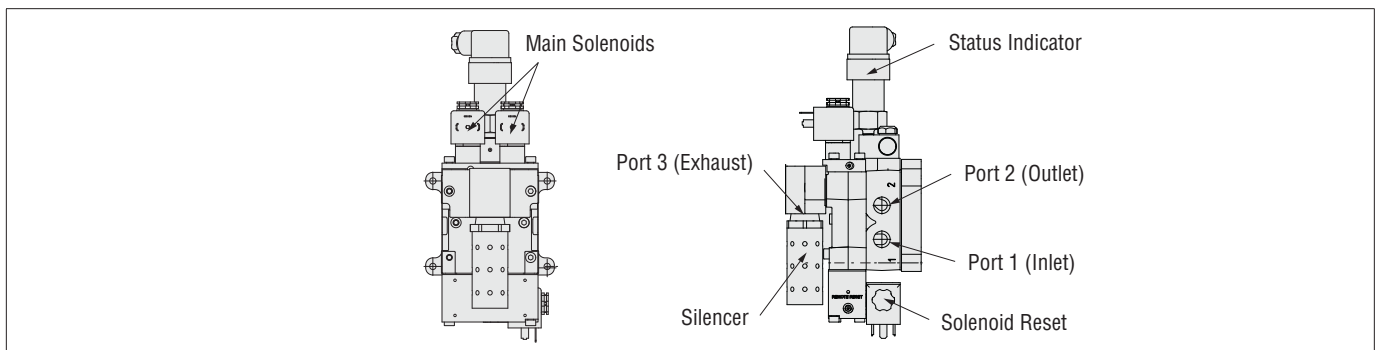
Valve
Basic Size 12 & 30 Pilots



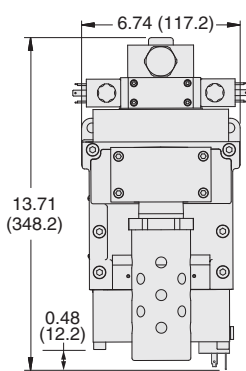
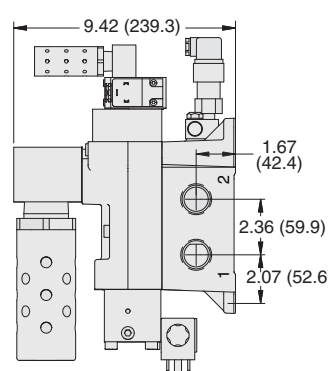
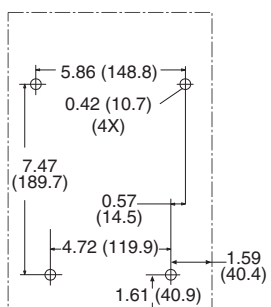
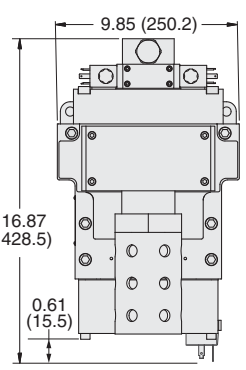
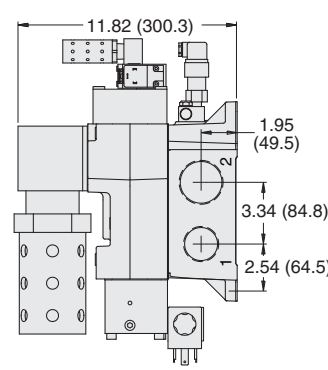
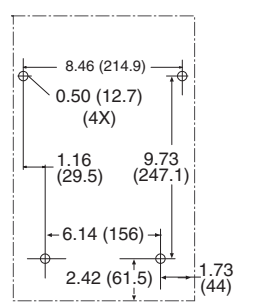


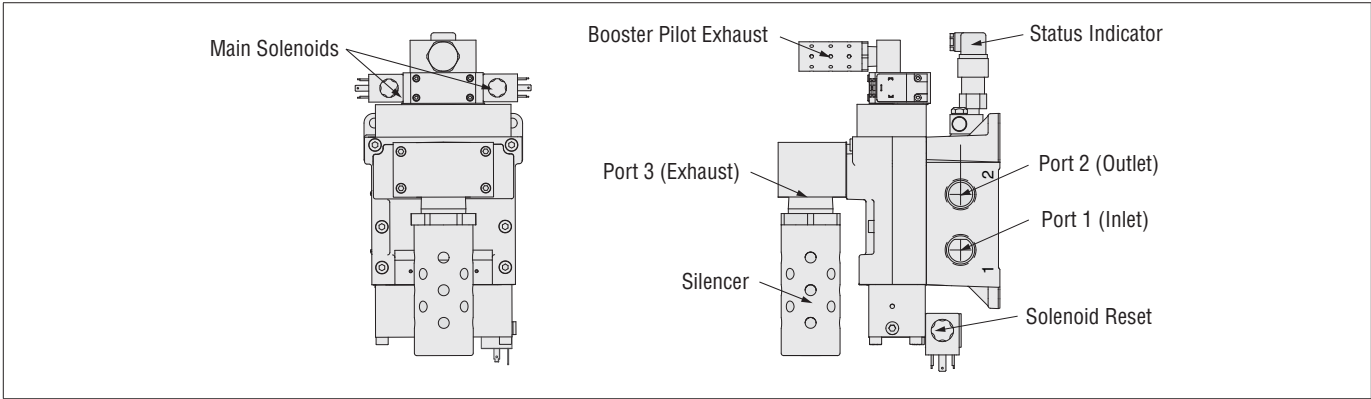
Solenoid & Pressure Switch Pinouts			
DIN EN 175301-803 Form A		M12	
Solenoid	1 - Positive 2 - Negative 4 - Ground	3 - Positive 4 - Negative	
DIN EN 175301-803 Form A		M12	
Pressure Switch	1 - Common 2 - Normally Closed 3 - Normally Open 4 - Ground (Not Used)	1, 2, 3, 4 - Pin PNP - Switched Positive NO - Normally Open NC - Normally Closed	

DIMENSIONS		Inches (mm)		
Basic Size	Port Size	View X (base mounting hole pattern)		
2	1/4 3/8			
4	1/2			
8	3/4 1			
For additional information, and to assist you with piping and connectivity designs, our products are available in downloadable 2D drawings and 3D CAD models in a wide range of options including native formats, visit www.rosscontrols.com .				



Valve Technical Data

DIMENSIONS		Inches (mm)		
Basic Size	Port Size	View X (base mounting hole pattern)		
12	1			
				
For additional information, and to assist you with piping and connectivity designs, our products are available in downloadable 2D drawings and 3D CAD models in a wide range of options including native formats, visit www.rosscontrols.com .				



ELECTRICAL STATUS INDICATION

Pressure Switches for Status Indicator	Indicator Type	Connector Type	Model Number	Port Thread	Factory Preset psi (bar)
	Mechanical Pressure Switch	DIN EN 175301-803 Form A	1104A30	M10x1	22 (1.5) falling
		M12	1153A30		
	Solid State Pressure Sensor	M12	1335B30W	M10x1	17 (1.2) falling

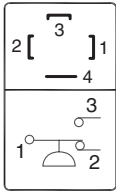
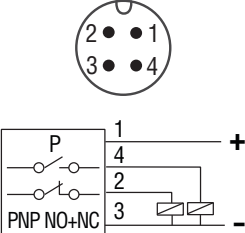
Status Indicator Assemblies	Indicator Type	Connector Type	Model Number	Factory Preset psi (bar)
	Mechanical Pressure Switch	DIN EN 175301-803 Form A	Y670B94	22 (1.5) falling
	Solid State Pressure Sensor	M12	Y766B94	17 (1.2) falling

ENERGY RELEASE VERIFICATION

Pressure Switches	Verification Type	Installation Location	Connector Type	Model Number	Factory Preset psi (bar)	Port Thread
	Electrical	Downstream	DIN EN 175301-803 Form A	586A86	5 (0.3) falling	1/8 NPT

Redundant Pressure Switch Assembly	Verification Type	Installation Location	Connector Type	Model Number	Factory Preset psi (bar)	Port Size
	Electrical (Dual)	Downstream	DIN EN 175301-803 Form A	RC026-13	5 (0.3) falling	3/8 NPT

Pinouts

Mechanical Pressure Switch		Solid State Pressure Sensor	
DIN EN 175301-803 Form A	M12	M12	
 1 - Common 2 - Normally Closed 3 - Normally Open 4 - Ground (Not Used)	 1 - Common 2 - Normally Closed 3 - Not Used 4 - Normally Open	 1, 2, 3, 4 - Pin PNP - Switched Positive NO - Normally Open NC - Normally Closed	

Accessories

PREWIRED ELECTRICAL CONNECTORS

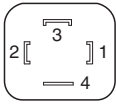
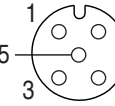
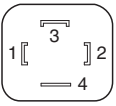
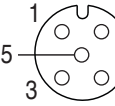
Prewired Connector Kits	Cable						Kit Number			
	End 1	End 2	Length meters (feet)	Connection	Quantity Included	Cord Diameter mm	Without Light	Lighted Connector		
	Connector	Cord						24 V DC	120 V AC	230 V AC
	DIN EN 175301-803 Form A	Flying leads	5 (16.4)	Solenoid	3	6	2283H77	2532H77-W	2532H77-Z	2532H77-Y
				Status Indicator	1					
			10 (32.8)	Solenoid	3	6	2284H77	2533H77-W	2533H77-Z	2533H77-Y
				Status Indicator	1					
	M12 5-pin, Female	Flying leads	5 (16.4)	Solenoid	3	6	2288H77	-	-	-
				Status Indicator	1					
			10 (32.8)	Solenoid	3	6	2289H77	-	-	-
				Status Indicator	1					

Prewired Connectors	Cable						Model Number			
	End 1	End 2	Connection	Quantity Included	Length meters (feet)	Cord Diameter mm	Without Light	Lighted Connector		
	Connector	Cord						24 V DC	120 V AC	230 V AC
	DIN EN 175301-803 Form A	Flying leads	Solenoid	1	2 (6.5)	6	721K77	720K77-W	720K77-Z	720K77-Y
				1	2 (6.5)	10	371K77	383K77-W	383K77-Z	383K77-Y
	M12 5-pin, Female	Flying leads	Status Indicator	1	5 (16.4)	6	2241H77	-	-	-
				1	10 (32.8)	6	2242H77	-	-	-

ELECTRICAL CONNECTORS

Connectors	Connector					Model Number			
	Type	Connection	Fitting Connection	Quantity Included	Cord Diameter mm	Without Light	Lighted Connector		
	DIN EN 175301-803 Form A	Solenoid	Cable grip	1	8 to 10		936K87-W	936K87-Z	936K87-Y
			1/2" NPT conduit	1	-	723K77	724K77-W	724K77-Z	724K77-Y

Connector Pinouts

Solenoid				Status Indicator			
DIN EN 175301-803		M12		DIN EN 175301-803		M12	
 1 - Black 2 - Black 4 - Green/Yellow (Ground)		 3 - Blue 4 - Black		 1 - Brown 2 - Grey 3 - Black 4 - Green/Yellow (Ground)		 1 - Brown 2 - White 3 - Blue 4 - Black 5 - Grey	

JUNCTION BOX OPTIONS

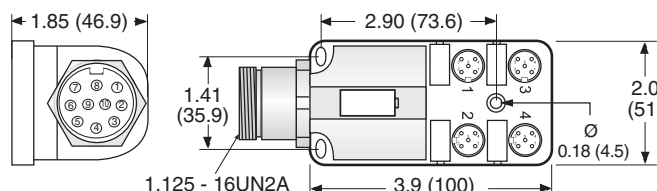
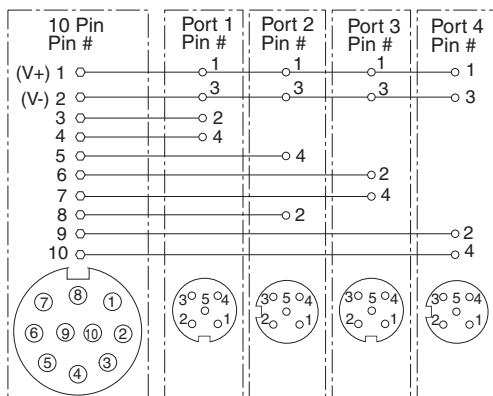
Wiring Kits with J-Box	J-Box		Cable				Kit Number	
	Connection		J-Box Quantity	Connector Type		Quantity Included		Length meters (feet)
	Control System	Solenoids / Status Indicator		End 1	End 2			
	10-pin Mini	M12 (5-pin)	1	M12	DIN EN 175301-803 Form A	4	1.0 (3.3)	2249H77
			1	M12	M12	4	1.0 (3.3)	2250H77

10-Pin MINI Cables	Connection	Cable					Kit Number
		End 1	End 2	Conductors Type	Length meters (feet)	Quantity Included	
	J-Box to Control System	10-pin Mini	Flying leads	18-gauge wire	3.7 (12)	1	2253H77
					6.1 (20)	1	2254H77
					9.1 (30)	1	2255H77
					15.2 (50)	1	2256H77

Outlet Port Pressure Monitoring Wiring Kit	Port Splitter			Cable				Kit Number
	Port Connectors	Number of Ports	Splitter Quantity	End 1	End 2	Quantity Included	Length meters (feet)	
				Connector	Connector			
	M12	3	1	M12	DIN EN 175301-803 Form A	1	1.0 (3.3)	

Connectors Pinout and Wiring Diagram

J-Box Wiring

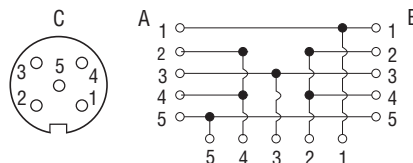
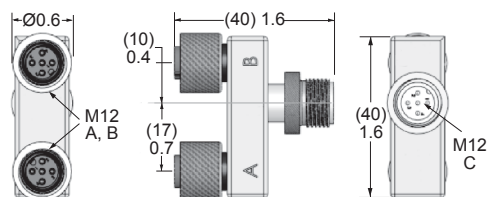


10-Pin MINI Cable

PIN #	Wire Colors	PIN #	Wire Colors
1 +24 V DC	Orange	6 -	Orange w/Black
2 Common V DC	Blue	7 Remote Reset	Red
3 -	White w/Black	8 -	Green/Yellow
4 Solenoid A	Red w/Black	9 Remote Valve Fault Light	Black
5 Solenoid B	Green w/Black	10 Remote System OK Light	White



Outlet Port Pressure Monitoring – Port Splitter



A & B Female
C Male



EXHAUST SILENCERS

High Flow Noise Reduction Silencer Kits

Valve Basic Size	Kit Number*	
	R/Rp Thread	NPT Thread
2	2328H77	2323H77
4	2329H77	2324H77
8	2329H77	2325H77
12	2330H77	2326H77
30	2331H77	2327H77



* Kits include all plumbing required for installation.

Reduces the Exponentially Perceived Noise (EPNdB), Impact noise reduction in the 35–40 dB range.
Recommended for air exhaust applications for pressures up to 125 psig (8.6 bar).
Pressure Range – 125 psig (8.6 bar) maximum.

Valve Basic Size	Flow scfm (L/s)	Dimensions** inches (mm)				Pressure Range psig (bar)
		Width	Height (R/Rp)	Height (NPT)	Depth	
2	800 (378)	4.96 (126.1)	16.05 (407.7)	14.24 (361.7)	5.73 (145.5)	0-125 (0-8.6) maximum
4	800 (378)	4.34 (110.2)	21.40 (543.6)	19.06 (484.1)	7.27 (184.7)	
8	800 (378)	5.41 (137.4)	23.52 (597.4)	21.18 (538.0)	8.41 (213.6)	
12	2080 (982)	6.74 (117.2)	28.20 (716.3)	25.85 (656.6)	10.66 (270.8)	
30	7200 (3398)	9.85 (250.2)	41.55 (1055.4)	41.55 (1055.4)	13.47 (342.1)	

** Dimensions reflect valve with installed silencer.

CAUTIONS, WARNINGS And STANDARD WARRANTY



ROSS OPERATING VALVE, ROSS CONTROLS®, ROSS DECCO®, and AUTOMATIC VALVE INDUSTRIAL, collectively the "ROSS Group".

PRE-INSTALLATION or SERVICE

1. Before servicing a valve or other pneumatic component, be sure all sources of energy are turned off, the entire pneumatic system is shut down and exhausted, and all power sources are locked out (ref: OSHA 1910.147, EN 1037).
2. All ROSS Group Products, including service kits and parts, should be installed and/or serviced only by persons having training and experience with pneumatic equipment. Because any product can be tampered with and/or need servicing after installation, persons responsible for the safety of others or the care of equipment must check ROSS Group Products on a regular basis and perform all necessary maintenance to ensure safe operating conditions.
3. All applicable instructions should be read and complied with before using any fluid power system to prevent harm to persons or equipment. In addition, overhauled or serviced valves must be functionally tested prior to installation and use. If you have any questions, call your nearest ROSS Group location.
4. Each ROSS Group Product should be used within its specification limits. In addition, use only ROSS Group components to repair ROSS Group Products.

WARNINGS:

Failure to follow these instructions can result in personal injury and/or property damage.

FILTRATION and LUBRICATION

1. Dirt, scale, moisture, etc., are present in virtually every air system. Although some valves are more tolerant of these contaminants than others, best performance will be realized if a filter is installed to clean the air supply, thus preventing contaminants from interfering with the proper performance of the equipment. The ROSS Group recommends a filter with a 5-micron rating for normal applications.
2. All standard ROSS Group filters and lubricators with polycarbonate plastic bowls are designed for compressed air applications only. Use the metal bowl guard, where provided, to minimize danger from high pressure fragmentation in the event of bowl failure. Do not expose these products to certain fluids, such as alcohol or liquefied petroleum gas, as they can cause bowls to rupture, creating a combustible condition and hazardous leakage. Immediately replace crazed, cracked, or deteriorated bowls.
3. Only use lubricants which are compatible with materials used in the valves and other components in the system. Normally, compatible lubricants are petroleum base oils with oxidation inhibitors, an aniline point between 180°F (82°C) and 220°F (104°C), and an ISO 32, or lighter, viscosity. Avoid oils with

phosphate type additives which can harm polyurethane components, potentially leading to valve failure which risks personal injury, and/or damage to property.

WARNINGS:

Failure to follow these instructions can result in personal injury and/or property damage.

AVOID INTAKE/EXHAUST RESTRICTION

1. Do not restrict air flow in the supply line. To do so could reduce the pressure of the supply air below minimum requirements for the valve and thereby causing erratic action.
2. Do not restrict a valve's exhaust port as this can adversely affect its operation. Exhaust silencers must be resistant to clogging and must have flow capacities at least as great as the exhaust capacities of the valves. Contamination of the silencer can result in reduced flow and increased back pressure.

WARNINGS: Failure to follow these instructions can result in personal injury and/or property damage.

SAFETY APPLICATIONS

1. Mechanical Power Presses and other potentially hazardous machinery using a pneumatically controlled clutch and brake mechanism must use a press control double valve with a monitoring device. A double valve without a self-contained monitoring device should be used only in conjunction with a control system which assures monitoring of the valve. All double valve installations involving hazardous applications should incorporate a monitoring system which inhibits further operation of the valve and machine in the event of a failure within the valve mechanism.
2. Safe Exhaust (dump) valves without a self-contained monitoring device should be used only in conjunction with a control system which assures monitoring of the valve. All Safe Exhaust valve installations should incorporate a monitoring system which inhibits further operation of the valve and machine in the event of a failure within the valve mechanism.
3. Per specifications and regulations, the ROSS L-O-X® and L-O-X® with EEZ-ON®, N06 and N16 Series operation products are defined as energy isolation devices, NOT AS EMERGENCY STOP DEVICES.

WARNINGS:

Failure to follow these instructions can result in personal injury and/or property damage.

STANDARD WARRANTY

All products sold by the ROSS Group are warranted for a one-year period [with the exception of Filters, Regulators and Lubricators ("FRLs") which are warranted for a period of seven (7) years] from the date of purchase. All products are, during their respective warranty periods, warranted to be free of defects in material and workmanship. The ROSS Group's obligation under this warranty is limited to repair, replacement or refund of the purchase price paid for products which the ROSS Group has determined, in its sole discretion, are defective. All warranties become void if a product has been subject to misuse, misapplication, improper maintenance, modification or tampering. Products for which warranty protection is sought must be returned to the ROSS Group freight prepaid.

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AMERICAS	ROSS CONTROLS	USA	Tel: +1-248-764-1800	www.rosscontrols.com
	ROSS CONTROLS CANADA Ltd.	Canada	Tel: +1-416-251-7677	www.rosscanada.com
	ROSS DO BRASIL EIRELI	Brazil	Tel: +55-11-4335-2200	www.rosscontrols.com.br
EUROPE	ROSS EUROPA GmbH	Germany	Tel: +49 (0)6103-7597-100	www.rosseuropa.com
	ROSS FRANCE SAS	France	Tel: +33-(0)1-49-45-65-65	www.rossfrance.com
	ROSS PNEUMATROL Ltd.	United Kingdom	Tel: +44 (0)1254 872277	www.rossuk.co.uk
ASIA & PACIFIC	ROSS CONTROLS INDIA Pvt. Ltd.	India	Tel: +91-44-2624-9040	www.rosscontrolsindia.com
	ROSS CONTROLS (CHINA) Ltd.	China	Tel: +86-21-6915-7961	www.rosscontrolschina.com
	ROSS ASIA K.K.	Japan	Tel: +81-42-778-7251	www.rossasia.co.jp
	AUTOMATIC VALVE INDUSTRIAL LLC	USA	Tel: +1-248-474-6700	www.automaticvalve.com
	ROSS DECCO COMPANY	USA	Tel: +1-248-764-1800	www.rossdecco.com
	ROSS PNEUMATROL Ltd.	United Kingdom	Tel: +44 (0)1254 872277	www.pneumatrol.com
	manufactIS GmbH	Germany	Tel: +49 (0)2013-16843-0	www.manufactis.net

Full-Service Global Locations

There are ROSS Distributors Throughout the World

To meet your requirements across the globe, ROSS distributors are located throughout the world. Through ROSS or its distributors, guidance is available for the selection of ROSS products, both for those using fluid power components for the first time and those designing complex systems.

Other literature is available for engineering, maintenance, and service requirements.

If you need products or specifications not shown in this catalog, please visit ROSS' website, contact ROSS or your ROSS distributor. The ROSS Support Team will be happy to assist you in selecting the best product for your application.

For a current list of countries and local distributors, visit ROSS' at www.rosscontrols.com.