

### SAFE RETURN DOUBLE VALVES CROSSMIRROR® 77 SERIES

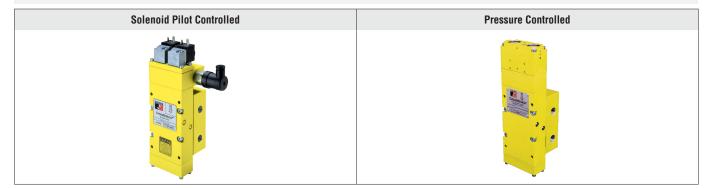
# PRODUCT CATALOG



### Control Reliable CrossMirror® Double Valves 77 Series Product Overview

### Safe Return Safety Function

This valve is constructed with precision, stainless steel spools as the main valve elements, and is designed to offer added safety to the operation of many pneumatically controlled machines such as small size pneumatic cylinder-operated presses, valve operators, and safety latches.



### Solenoid Pilot Controlled

» Status indication switch (ready-to-run) to inform machine controller of valve condition

### **Pressure Controlled for 2-Hand Control Applications**

- » Requires two inputs within 500 ms
- » Senses asynchronous inputs via status indicator switch
- » Asynchronous inputs result in a fault condition where pressure is applied to port 2
- Status indication switch available to be integrated with electrical safety control system where equipped

The pressure controlled valve is a two hand pressure controlled 4-way double valve controlled by two separate pneumatic signals essentially providing "AND" gate control for the output ports. Both pilot signals must be provided within approximately 500 milliseconds of each other to actuate the valve.

Proper actuation shifts output pressure to port 4. If the valve is not actuated, not provided appropriate pneumatic signals within the discordance window or if the valve actuates abnormally, inlet pressure will only be passed to port 2 - cylinder retracted.

VALVE FEATURES						
Dynamic Monitoring	Self-contained dynamic monitoring system requires no additional valve monitoring controls					
Valve Reset	Automatic reset upon de-actuation					
Spool Type Design Dual stainless steel spools construction						
Status Indicator Option	Status indication switch (ready-to-run) to inform machine controller of valve condition The Pressure switch provides a signal when valve is in a faulted position					
Mounting	Base mounted					
SISTEMA Library	Available for download at rosscontrols.com					

Meets Standards EN13736 and ANSI B11.2, Safety requirements for Pneumatic Cylinder Presses and other hazardous pneumatic cylinder applications.

These valves are not designed for controlling clutch/brake mechanisms on mechanical power presses.

	PRODUCT CREDENTIALS					
Safety Category	DGUV (German Social Accident Insurance)	Decl CE	aration of Confo	rmity EAC	ISO Standard	CSA Certificate of Compliance
Cat. 4 PL e SIL 3 Functional Safety	HSM 62644 Sichement gerüft tested zürigt und state gerüft tested zürigt eine state gerüft eine gerüft eine state gerüft eine ger	C€	UK	ERC	ISO 13849-1:2015	©® US

### **Specifications**



		STANDA	RD SPECIFICATIONS				
	Function		4-way 5/2 Valve				
	Construction Design		Double Spool and S	Double Spool and Sleeve			
	Actuation		Electrical – Solenoid Pilot Controlled				
GENERAL	Actuation		Pneumatic – Pressure Controlled				
GENERAL	Mounting	Туре	Base				
	iviounting	Orientation	Any, preferably vertical				
	Connection		Threaded; G, NPT				
	Minimum Operation Fr	equency	Once per month, to	ensure proper fu	ınction		
		Ambient	40° to 120°F (4° to	40° to 120°F (4° to 50°C)			
	Temperature	Media	40° to 175°F (4° to 80°C)				
	Flow Media		Filtered air				
OPERATING			40 to 150 psig (2.5 t	to 10.3 bar)			
CONDITIONS	Operating Pressure	Solenoid Pilot Controlled	NOTE: Main solenoid	ds must be off w	rhen performing reset procedure		
		Pressure Controlled	40 to 100 psig (2.71	to 7 bar)			
	Pilot Pressure		Must be equal to or inlet pressure	greater than inle	t pressure but should not exceed maximum		
			4A, 250 volts AC				
ELECTRICAL DATA FOR	Maximum Current/Vol	tage	50 mA, 24 volts DC				
PRESSURE SWITCH	Pressure Switch Rating		Rated in excess of 1 and voltage	15 million cycles	; electrical life of switch varies with conditions		
			Operating \	/oltage	Power Consumption (each solenoid)		
			24 volts DC		14 watts		
ELECTRICAL Data for	Solenoids		110-120 volts AC, 5	0/60 Hz	87 VA inrush, 30 VA holding		
SOLENOID PILOT			230-240 volts AC, 50/60 Hz		or valinush, so valididing		
CONTROLLED VALVES			Rated for continuous duty				
THEFE	Enclosure Rating		IP65, IEC 60529				
	Electrical Connection		DIN EN 175301-803 Uses cord-grip conn		ids		
	Valve Body		Cast Aluminum				
CONSTRUCTION MATERIAL	Poppet		Stainless Steel				
min Littine	Seals		Buna-N; Fluorocarbo	on			
	Safety Integrity Level (SIL)		integrity level 2 (SIL	. 2) and EN ISO 1 ar application wit	dance to IEC 61508 and IEC 61511 safety 13849-1, PL c (with application specific th HFT = 0 and SIL 3 and PL e in redundant see certificate.		
SAFETY DATA			Category	CAT 4, PL e			
	Eupotional Cafaty Data		B <sub>10D</sub>	20,000,000			
	Functional Safety Data		PFH₀	7.71x10 <sup>-9</sup>			
			MTTF <sub>D</sub>	301.9 (n <sub>op</sub> : 662400)			
	Vibration/Impact Resis	stance	Calculated to DIN EN	N 60068-2-6			
	IMPORTANT NO	TE: Please read carefully and t	horoughly all of the CAU	TIONS WADNING	C on the incide book cover		

IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS, WARNINGS on the inside back cover.

### **SOLENOID PILOT CONTROLLED VALVES**

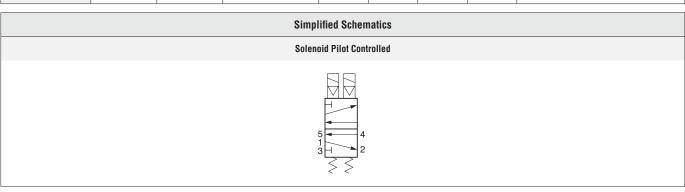
4-Way 2-Position Valves

### **VALVE AND BASE**

Port	Sizes	D			Model Nu	mber #			
4	0.4	Basic Size		G Thread		NPT Thread			
1	2, 4		24 V DC	110-120 V AC	230 V AC	24 V DC	110-120 V AC	230 V AC	
1/2	3/8	2	YD7776A3411W	YD7776A3411Z	YD7776A3411Y	Y7776A3411W	Y7776A3411Z	Y7776A3411Y	
0./4	1/2	4	YD7776A4421W	YD7776A4421Z	YD7776A4421Y	Y7776A4421W	Y7776A4421Z	Y7776A4421Y	
3/4	3/4	4	YD7776A5411W	YD7776A5411Z	YD7776A5411Y	Y7776A5411W	Y7776A5411Z	Y7776A5411Y	
					Straight 1	Thread			
SAE 12	SAE 12	4	24 V	DC	110-1	20 V AC	230	V AC	
			YS7776A	4H11W	YS777	6A4H11Z	YS7776	A4H11Y	

Withou	Without Status Indicator Switch								
Port	Port Sizes Model Number								
4	2.4	Basic Size		G Thread			NPT Thread		
	2, 4		24 V DC	110-120 V AC	230 V AC	24 V DC	110-120 V AC	230 V AC	
1/2	3/8	2	YD7776A3410W	YD7776A3410Z	YD7776A3410Y	Y7776A3410W	Y7776A3410Z	Y7776A3410Y	
3/4	1/2	4	YD7776A4420W	YD7776A4420Z	YD7776A4420Y	Y7776A4420W	Y7776A4420Z	Y7776A4420Y	
3/4	3/4	4	YD7776A5410W	YD7776A5410Z	YD7776A5410Y	Y7776A5410W	Y7776A5410Z	Y7776A5410Y	
	Straight Thread								
SAE 12	SAE 12	4	24 V	DC	110-1	110-120 V AC 230 V AC			
			YS7776A	4H10W	YS777	'6A4H10Z	YS7776	A4H10Y	

Status Indicator Switch	Port Sizes		Basic Size	C <sub>v</sub>				<b>Weight</b> Ib (kg)	
o witton	1	2, 4		1-2	1-4	2-3	4-5	(9)	
	1/2	3/8	2	2.0	1.6	1.6	2.8	8.4 (3.8)	
With	3/4	1/2	4	3.2		2.7	7.2		
		3/4			3.4			11.2 (5.1)	
	SAE 12	SAE 12							
	1/2	3/8	2	2.0	1.6	1.6	2.8	7.6 (3.4)	
Without	0/4	1/2				3.4 2.7	7.2	10.2 (4.6)	
Without	3/4	3/4	4	3.2	3.4				
	SAE 12	SAE 12							





### **SOLENOID PILOT CONTROLLED VALVES**

4-Way 2-Position Valves

### **VALVE ONLY**

	Port Sizes		Basic	Model Number #			
	1	2, 4	Size	24 V DC	110-120 V AC	230 V AC	
	1/2	3/8	2	Y7776A3401W	Y7776A3401Z	Y7776A3401Y	
With Status Indicator Switch	3/4	1/2	4	Y7776A4401W	Y7776A4401Z	Y7776A4401Y	
		3/4					
	SAE 12	SAE 12					
	# Valve include s ROSS.	status indicator s	witch with DIN EN	N type connection, for status	indicator switch with M12 ty	rpe connection consult	

	Port Sizes		Basic	Model Number			
	1	2, 4	Size	24 V DC	110-120 V AC	230 V AC	
Without Status Indicator Switch	1/2	3/8	2	Y7776A3400W	Y7776A3400Z	Y7776A3400Y	
SWILCH	3/4	1/2	4	Y7776A4400W	Y7776A4400Z	Y7776A4400Y	
		3/4					
	SAE 12	SAE 12					

### **BASE ONLY**

Port Sizes		Basic	Model Number		
1	2, 4	Size	G Thread	NPT Thread	
1/2	3/8	2	YD996C91	Y996C91	
3/4	1/2	4	YD1049C91	Y1049C91	
3/4	3/4	4	YD1153C91	Y1153C91	
SAE 12 SAE 12		4	Straigh	t Thread	
SAE 12	SAE 12	4	Y11!	59G1	

Solenoid & Pressure Switch Pinouts						
	DIN EN 175301-803 Form A	M12				
Solenoid	1 [ ]2	3 - Positive 4 3 4 Negative				
	ROSS Connector					
Pressure Switch		1 - Common 2 - Normally Closed 4 - Normally Open G - Ground				

### **SOLENOID PILOT CONTROLLED VALVES**

4-Way 2-Position Valves

### **Normal Operation**

After installation the valve is operated by energizing both solenoid pilots (S1 and S2) simultaneously. This causes both main valve elements to be actuated so that air from inlet port 1 flows to outlet port 4. Air downstream of port 2 is exhausted through port 3.

When the solenoid pilots are de-energizing, both valve elements are de-actuated, and air then flows from inlet port 1 to outlet port 2. Air downstream of port 4 is exhausted through port 5.

### **Safety Function**

If the two main valve elements are not actuated or de-actuated synchronously, within 500 ms, the valve defaults so that outlet port 2 receives full inlet pressure, and outlet port 4 is exhausted through port 5. If this abnormal operation is the result of a temporary circumstance, the valve will be ready to resume normal operation as soon as both pilot signal ports have been de-energized and both main valve elements have returned to their normal ready-to-run position. Applying the electrical signal to both solenoids simultaneously will resume normal operation.

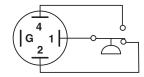
If the cause of the abnormal operation is still present, the valve will either remain in the default position (pressure on port 2 and not port 4) or will again go into this position on the next actuation attempt. The source of the abnormality must be investigated and corrected before further operation.

### **Pressure Switch**

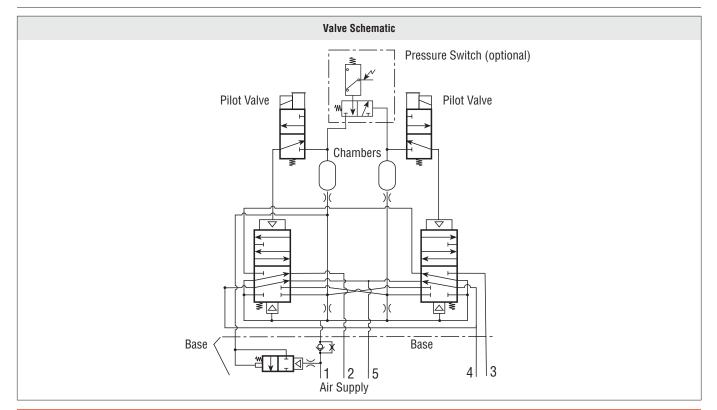
Valves with model numbers ending in the number 1 have a pressure switch to provide user feedback when movement of the main valve elements was asynchronous.

Terminals 1 and 4 are connected when air pressure is present and the valve is "Ready-to-Run". If an abnormal operation has occurred or pressure is removed from the valve inlet, terminals 1 and 2 are connected.

Note: DC voltage pressure switches do not have a ground terminal.



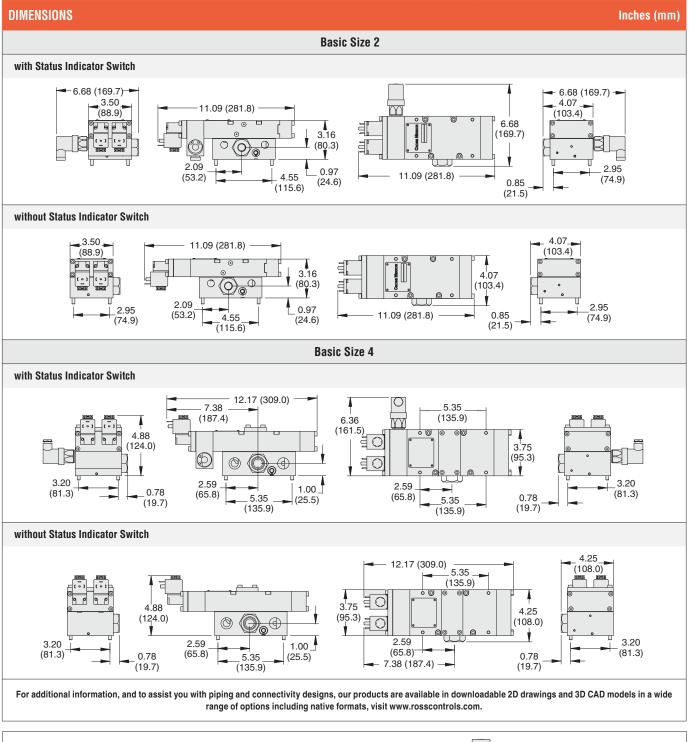
Pin 1: Common
Pin 2: Normally Closed
Pin G: Not used
Pin 4: Normally Open

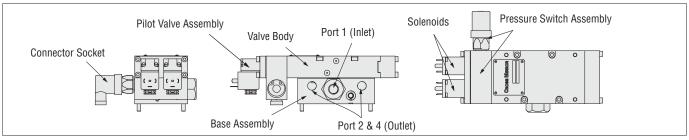


These valves are not designed for controlling clutch/brake mechanisms on mechanical power presses.



### Solenoid Pilot Controlled Valves - Valve and Base Assembly with Remote Reset





### PRESSURE CONTROLLED VALVES

4-Way 2-Position Valves

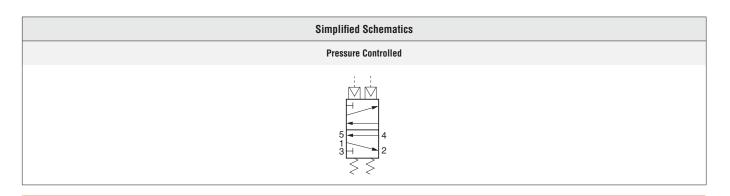
### **VALVES AND BASE**

Port	Sizes	Doois			Model Nu	mber #		
_	0.4	Basic Size		G Thread			NPT Thread	
1	2, 4		24 V DC	110-120 V AC	230 V AC	24 V DC	110-120 V AC	230 V AC
1/2	3/8	2	YD7786A3411W	YD7786A3411Z	YD7786A3411Y	Y7786A3411W	Y7786A3411Z	Y7786A3411Y
0.74	1/2	4	YD7786A4421W	YD7786A4421Z	YD7786A4421Y	Y7786A4421W	Y7786A4421Z	Y7786A4421Y
3/4	3/4	4	YD7786A5411W	YD7786A5411Z	YD7786A5411Y	Y7786A5411W	Y7786A5411Z	Y7786A5411Y
					Straight <sup>*</sup>	Thread		
SAE 12	SAE 12	4	24 V	DC	110-1	120 V AC	230	V AC
			YS7786A	4H11W	YS778	6A4H11Z	YS7786	A4H11Y

<sup>#</sup> Valve include status indicator switch with DIN EN type connection, for status indicator switch with M12 type connection consult ROSS.

Without Status Indicator Switch							
Port	Sizes	Basic Size	Model	Number			
1	2, 4	Busio 0125	G Thread	NPT Thread			
1/2	3/8	2	YD7786A3410	Y7786A3410			
0./4	1/2	4	YD7786A4420	Y7786A4420			
3/4	3/4	4	YD7786A5410	Y7786A5410			
SAE 12	SAE 12	4	Straight Thread				
SAE 12	SAE 12	4	YS778	6A4H10			

Status Indicator Switch	Port Sizes		Basic Size	C <sub>v</sub>				<b>Weight</b> Ib (kg)	
	1	2, 4		1-2	1-4	2-3	4-5	is (Ng)	
	1/2	3/8	2	2.0	1.6	1.6	2.8	8.4 (3.8)	
With	3/4	1/2		3.2		2.7	7.2	11.6 (5.3)	
With	3/4	3/4	4		3.4				
	SAE 12	SAE 12							
	1/2	3/8	2	2.0	1.6	1.6	2.8	7.6 (3.4)	
Without	3/4	1/2				3.4 2.7	7.2	10.6 (4.8)	
Without	3/4	3/4	4	3.2	3.4				
	SAE 12	SAE 12							





### PRESSURE CONTROLLED VALVES

4-Way 2-Position Valves

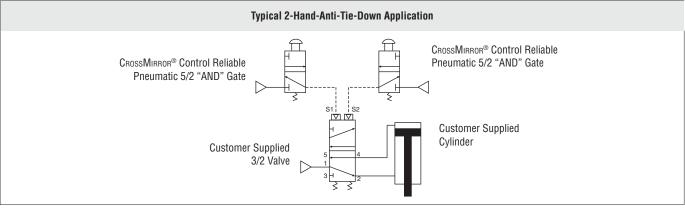
### **VALVE ONLY**

	Port S	Sizes	Basic	Model Number #				
	1	2, 4	Size	24 V DC	110-120 V AC	230 V AC		
	1/2	3/8	2	Y7786A3401W	Y7786A3401Z	Y7786A3401Y		
With Status Indicator	3/4	1/2	4	Y7786A4401W	Y7786A4401Z	Y7786A4401Y		
Switch		3/4	4	Y7786A54401W	Y7786A54401Z	Y7786A54401Y		
	SAE 12	SAE 12	4	Y7786A4401W	Y7786A4401Z	Y7786A4401Y		
	# Valve include	status indicator s	switch with DIN E	N type connection, for status	indicator switch with M12 ty	pe connection consult		

	Port :	Sizes	Basic	Model Number			
		1	2, 4	Size			
Wit	Without Status Indicator	1/2	3/8	2	Y7786A3400		
	Switch	3/4	1/2	4			
			3/4	4	Y7786A4400		
		SAE 12	SAE 12	4			

### **BASE ONLY**

Port Sizes		Basic	Model Number		
1	2, 4	Size	G Thread	NPT Thread	
1/2	3/8	2	YD996C91	Y996C91	
3/4	1/2	4	YD1049C91	Y1049C91	
3/4	3/4	4	YD1153C91	Y1153C91	
SAE 12	SAE 12	4	Straight Thread		
SAE 12	SAE 12		Y115	59G91	



## Pressure Switch Pinout ROSS Connector 1 - Common 2 - Normally Closed 4 - Normally Open G - Ground

4-Way 2-Position Valves

### PRESSURE CONTROLLED VALVES

### **Normal Operation**

After installation the valve is operated by pressurizing both pilot supply ports (S1 and S2) simultaneously. This causes both main valve elements to be actuated so that air from inlet port 1 flows to outlet port 4. Air downstream of port 2 is exhausted through port 3.

When the pilot supply ports are de-pressurized, both valve elements are de-actuated, and air then flows from inlet port 1 to outlet port 2. Air downstream of port 4 is exhausted through port 5.

### **Safety Function**

If the two main valve elements are not actuated or de-actuated synchronously, within 500 ms, the valve defaults so that outlet port 2 receives full inlet pressure, and outlet port 4 is exhausted through port 5. If this abnormal operation is the result of a temporary circumstance, the valve will be ready to resume normal operation as soon as both pilot signal ports have been de-pressurized and both main valve elements have returned to their normal ready-to-run position. Applying pressure to both signal ports simultaneously will resume normal operation.

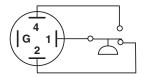
If the cause of the abnormal operation is still present, the valve will either remain in the default position (pressure on port 2 and not port 4) or will again go into this position on the next actuation attempt. The source of the abnormality must be investigated and corrected before further operation.

### **Pressure Switch**

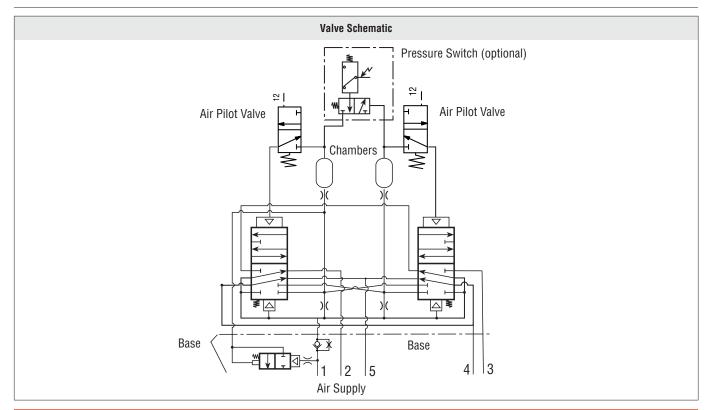
Valves with model numbers ending in the number 1 have a pressure switch to provide user feedback when movement of the main valve elements was asynchronous.

Terminals 1 and 4 are connected when air pressure is present and the valve is "Ready-to-Run". If an abnormal operation has occurred or pressure is removed from the valve inlet, terminals 1 and 2 are connected.

Note: DC voltage pressure switches do not have a ground terminal.



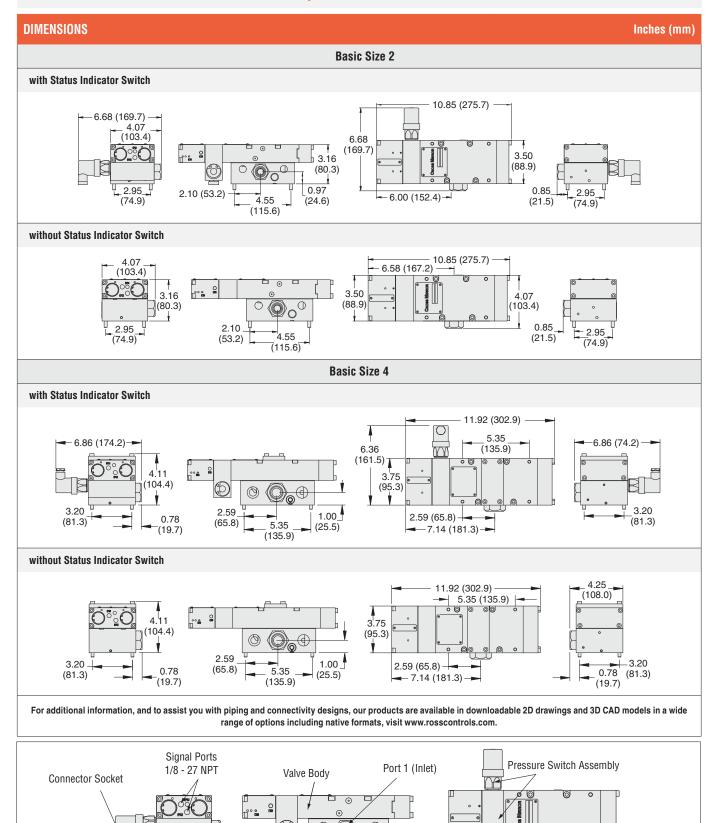
Pin 1: Common
Pin 2: Normally Closed
Pin G: Not used
Pin 4: Normally Open



These valves are not designed for controlling clutch/brake mechanisms on mechanical power presses.



### Pressure Controlled Valves - Valve and Base Assembly with Remote Reset



Port 2 & 4 (Outlet)

Base Assembly

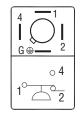
### **Accessories**

### **ELECTRICAL STATUS INDICATION**

Pressure Switches for Status Indicator	Installation Location	Indicator Type	Voltage Type	Connector Type	Model Number	Port Thread	Factory Preset psi (bar)
	Dragging Canaing Dort	Mechanical	AC	ROSS Connector	518E30	1/8 NPT	00 (1 E) folling
	Pressure Sensing Port	Pressure Switch	DC	ROSS Connector	798E30	1/0 NP1	22 (1.5) falling

### **Connector Pinout**

### **ROSS Connector**



- 1 Common 2 Normally Closed 4 Normally Open G Ground



	FCTRICAL	

		C	able				Kit Number				
	End 1	End 2	Connection	Quantity	Length	With	nout	Lighte	d Connector		
Drowing	Connector	Cord	Connection	Included	meters (feet)		ht 24 V	DC 1	20 V AC	230 V AC	
Connector Kits  DIN EN 175301-8 Form A  M12	DIN EN 175301-803	Flying loods	Solenoid	2	5 (16.4)	2243	H77 2268F	177-W 22	68H77-Z	2268H77-Y	
	Form A	m A Flying leads		2	10 (32.8	) 2244	H77 2269F	177-W 22	69H77-Z	2269H77-Y	
	M12	Flying loods	leads Solenoid	2	5 (16.4)	2245	H77 -	-	-	-	
	5-pin Female	Flying leads		2	10 (32.8	) 2246	H77 -	-	-	-	
	Cable						Kit Number				
Dro wired	End 1	End 2	Connection	Length meters (feet)	Cable Diameter	Quantity Included	Without	L	ighted Connec	tor	
Pre-wired Connectors	Connector	Cord		(,			Light	24 V DC	120 V AC	230 V AC	
Commoditions	DIN EN 175301-803	Elving loods	Colonoid	0 (6 5)	6-mm	1	721K77	720K77-W	720K77-Z	720K77-Y	
	Form A	riyiliy leads	Flying leads   Solenoid	2 (6.5)	10-mm	1	371K77	383K77-W	383K77-Z	383K77-Y	

### **ELECTRICAL CONNECTORS**

			Connector	Model Number					
	Туре	Connection	Fitting Connection	Quantity Included	Cord Diameter mm	Without Light	Lighted Connector		
Connectors						Williout Light	24 V DC	120 V AC	230 V AC
Connectors	DIN EN 175301-803 Form A	Solenoid	Cable grip	1	8 to 10	937K87	936K87-W	936K87-Z	936K87-Y
			1/2" NPT conduit	1	_	723K77	724K77-W	724K77-Z	724K77-Y
	ROSS Connector	Status Indicator	Cable grip	1	8 to 10	522E30	_	_	_

Connector Pinouts								
Solenoid	Solenoid Status Indicator							
DIN EN 175301-803	M12	ROSS Connector						
1 - Black 2 3 1 2 - Black 2 - Black 4 - Green/Yellow (Ground)	5 2 3 - Blue 4 - Black	1 - Common 2 - Normally Closed 4 - Normally Open G - Ground						

### **Accessories**

EXHAUST SILENCERS								
	Port Size	Thread Type	Model Ni	ımber	<b>Flow</b> Avg. C <sub>v</sub>	Pressure Range		
	1 011 0120	Timeda Type	BSPT (R/Rp) Thread	NPT Thread		psig (bar)		
Silencers	3/8	Male	D5500A3003	5500A3003	4.3			
Oliciloci3	1/2	Male	D5500A4003	5500A4003	4.7	0-290 (0-20)		
	2/4	Male	D5500A5013	5500A5013	5.1	maximum		
	3/4		D5500A5003	5500A5003	12	1		

### **CAUTIONS, WARNINGS And STANDARD WARRANTY**



ROSS OPERATING VALVE, ROSS CONTROLS®, ROSS DECCO®, and AUTOMATIC VALVE INDUSTRIAL, collectively the "ROSS Group".

### PRE-INSTALLATION or SERVICE

- 1. Before servicing a valve or other pneumatic component, be sure all sources of energy are turned off, the entire pneumatic system is shut down and exhausted, and all power sources are locked out (ref: OSHA 1910.147, EN 1037).
- 2. All ROSS Group Products, including service kits and parts, should be installed and/or serviced only by persons having training and experience with pneumatic equipment. Because any product can be tampered with and/or need servicing after installation, persons responsible for the safety of others or the care of equipment must check ROSS Group Products on a regular basis and perform all necessary maintenance to ensure safe operating conditions.
- 3. All applicable instructions should be read and complied with before using any fluid power system to prevent harm to persons or equipment. In addition, overhauled or serviced valves must be functionally tested prior to installation and use. If you have any questions, call your nearest ROSS Group location.
- 4. Each ROSS Group Product should be used within its specification limits. In addition, use only ROSS Group components to repair ROSS Group Products.

### WARNINGS

Failure to follow these instructions can result in personal injury and/or property damage.

### FILTRATION and LUBRICATION

- 1. Dirt, scale, moisture, etc., are present in virtually every air system. Although some valves are more tolerant of these contaminants than others, best performance will be realized if a filter is installed to clean the air supply, thus preventing contaminants from interfering with the proper performance of the equipment. The ROSS Group recommends a filter with a 5-micron rating for normal applications.
- 2. All standard ROSS Group filters and lubricators with polycarbonate plastic bowls are designed for compressed air applications only. Use the metal bowl guard, where provided, to minimize danger from high pressure fragmentation in the event of bowl failure. Do not expose these products to certain fluids, such as alcohol or liquefied petroleum gas, as they can cause bowls to rupture, creating a combustible condition and hazardous leakage. Immediately replace crazed, cracked, or deteriorated bowls.
- 3. Only use lubricants which are compatible with materials used in the valves and other components in the system. Normally, compatible lubricants are petroleum base oils with oxidation inhibitors, an aniline point between 180°F (82°C) and 220°F (104°C), and an ISO 32, or lighter, viscosity. Avoid oils with

phosphate type additives which can harm polyurethane components, potentially leading to valve failure which risks personal injury, and/or damage to property.

### **WARNINGS:**

Failure to follow these instructions can result in personal injury and/or property damage.

### **AVOID INTAKE/EXHAUST RESTRICTION**

- 1. Do not restrict air flow in the supply line. To do so could reduce the pressure of the supply air below minimum requirements for the valve and thereby causing erratic action.
- 2. Do not restrict a valve's exhaust port as this can adversely affect its operation. Exhaust silencers must be resistant to clogging and must have flow capacities at least as great as the exhaust capacities of the valves. Contamination of the silencer can result in reduced flow and increased back pressure.

WARNINGS: Failure to follow these instructions can result in personal injury and/or property damage.

### SAFETY APPLICATIONS

- 1. Mechanical Power Presses and other potentially hazardous machinery using a pneumatically controlled clutch and brake mechanism must use a press control double valve with a monitoring device. A double valve without a self-contained monitoring device should be used only in conjunction with a control system which assures monitoring of the valve. All double valve installations involving hazardous applications should incorporate a monitoring system which inhibits further operation of the valve and machine in the event of a failure within the valve mechanism.
- 2. Safe Exhaust (dump) valves without a self-contained monitoring device should be used only in conjunction with a control system which assures monitoring of the valve. All Safe Exhaust valve installations should incorporate a monitoring system which inhibits further operation of the valve and machine in the event of a failure within the valve mechanism.
- 3. Per specifications and regulations, the ROSS L-0-X $^{\odot}$  and L-0-X $^{\odot}$  with EEZ-0N $^{\odot}$ , N06 and N16 Series operation products are defined as energy isolation devices, NOT AS EMERGENCY STOP DEVICES.

### **WARNINGS:**

Failure to follow these instructions can result in personal injury and/or property damage.

### STANDARD WARRANTY

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