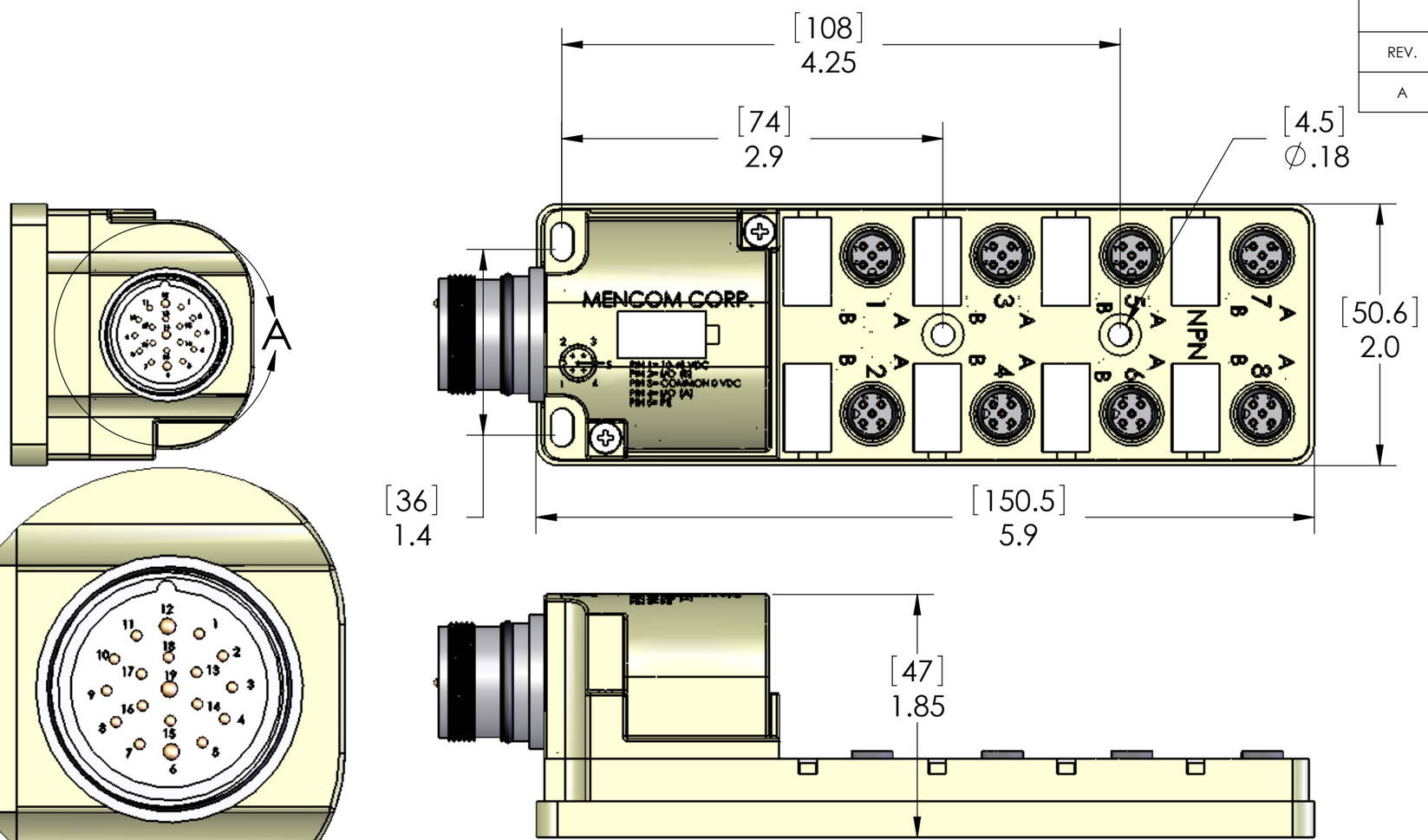
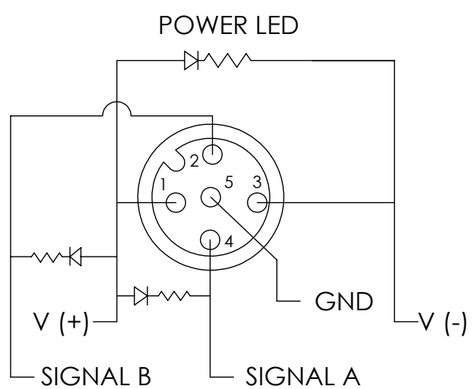
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	REDRAWN IN SW	5/11/2006	



MIN	PORT / PIN
19	ALL PORTS PIN 1 (+)
6	ALL PORTS PIN 3 (-)
12	ALL PORTS PIN 5 (GND)
7	PORT 1 PIN 2
15	PORT 1 PIN 4
4	PORT 2 PIN 2
5	PORT 2 PIN 4
8	PORT 3 PIN 2
16	PORT 3 PIN 4
14	PORT 4 PIN 2
3	PORT 4 PIN 4
9	PORT 5 PIN 2
17	PORT 5 PIN 4
13	PORT 6 PIN 2
2	PORT 6 PIN 4
10	PORT 7 PIN 2
11	PORT 7 PIN 4
18	PORT 8 PIN 2
1	PORT 8 PIN 4



MATERIALS / SPECIFICATIONS	
BODY:	PBT
RECEPTACLE	NICKEL PLATED BRASS
O-RINGS:	NBR
CONTACTS:	GOLD PLATED COPPER ALLOY
M23 SHELL:	ANODIZED ALUMINUM
M23 INSERT:	POLYAMIDE
RATINGS:	
AMPERAGE	2A PER PORT, 10A PER BLOCK
VOLTAGE	12 - 48VDC

PROPRIETARY AND CONFIDENTIAL

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UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±1/64
ANGULAR: MACH ±5° BEND ±5°
TWO PLACE DECIMAL ±.01
THREE PLACE DECIMAL ±.004

MATERIAL

FINISH

DO NOT SCALE DRAWING

	NAME
DRAWN	DWM
CHECKED	
ENG APPR.	
MFG APPR.	
Q.A.	
COMMENTS:	

MENCOM CORPORATION

TITLE:

SIZE	DWG. NO.	REV
B	JDC-85N-219-V000	A

SCALE: 1:1 | WEIGHT: | SHEET 1 OF 1